SAMES KREMLIN

DOCUMENTATION

PUMP 40C100 WB

AIRLESS

Manual : 582.030.110-UK - 1902

Date: 08/02/19

Supersede : 27/05/16

Modif.:

TRANSLATION FROM THE ORIGINAL MANUAL

IMPORTANT* : *Before assembly and start-up, please read and clearly understand all the documents relating to this equipment (professional use only).

THE PICTURES AND DRAWINGS ARE NON CONTRACTUAL. WE RESERVE THE RIGHT TO MAKE CHANGES WITHOUT PRIOR NOTICE..

SAMES KREMLIN SAS
13, chemin de Malacher
38 240 - MEYLAN - France
☎ *: 33 (0)4 76 41 60 60*

www.sames-kremlin.com

578.025.130 1901

SAMES KREMLIN SAS
13, chemin de Malacher
38 240 - MEYLAN - France
☎ : 33 (0)4 76 41 60 60
www.sames-kremlin.com



FR

Pour une utilisation sure, Il est de votre responsabilité de :

- Lire attentivement tous les documents contenus dans le CD joint avant la mise en service de l'équipement,
- D'installer, d'utiliser, d'entretenir et de réparer l'équipement conformément aux préconisations de SAMES KREMLIN ainsi qu'aux réglementations nationales et/ou locales,
- Vous assurez que les utilisateurs de cet équipement ont été formés, ont parfaitement compris les règles de sécurité et qu'ils les appliquent.

UK

To ensure safe use of the machinery, it is your responsibility to:

- Carefully read all documents contained on the enclosed CD before putting the machinery into service,
- Install, use, maintain and repair the machinery in accordance with SAMES KREMLIN's recommendations and national and/or local regulations,
- Make sure that the users of the machinery have received proper training and that they have perfectly understood the safety rules and apply them.

DE

Eine sichere Nutzung setzt voraus, dass Sie: :

- alle in der CD enthaltenen Dokumente vor der Inbetriebnahme der Anlage aufmerksam lesen,
- die Anlage im Einklang mit den Empfehlungen von SAMES KREMLIN sowie mit den nationalen und/oder lokalen Bestimmungen installieren, verwenden, warten und reparieren,
- sich vergewissern, dass die Nutzer dieser Anlage angemessen geschult wurden, die Sicherheitsbestimmungen verstanden haben und sie anwenden.

ES

Para una utilización segura, será de su responsabilidad:

- leer atentamente todos los documentos que se incluyen en el CD adjunto antes de la puesta en servicio del equipo,
- instalar, utilizar, efectuar el mantenimiento y reparar el equipo con arreglo a las recomendaciones de SAMES KREMLIN y a la normativa nacional y/o local,
- cerciorarse de que los usuarios de este equipo han recibido la formación necesaria, han entendido perfectamente las normas de seguridad y las aplican.

IT

Per un uso sicuro, vi invitiamo a:

- leggere attentamente tutta la documentazione contenuta nel CD allegato prima della messa in funzione dell'apparecchio,
- installare, utilizzare, mantenere e riparare l'apparecchio rispettando le raccomandazioni di SAMES KREMLIN, nonché le normative nazionali e/o locali,
- accertarvi che gli utilizzatori dell'apparecchio abbiano ricevuto adeguata formazione, abbiano perfettamente compreso le regole di sicurezza e le applichino.

PT

Para uma utilização segura, é da sua responsabilidade:

- Ler atentamente todos os documentos incluídos no CD em anexo antes de pör o equipamento em funcionamento,
- Proceder à instalação, utilização, manutenção e reparação do equipamento de acordo com as preconizações de SAMES KREMLIN, bem como com outros regulamentos nacionais e/ou locais aplicáveis,
- Assegurar-se que os utilizadores do equipamento foram devidamente capacitados, compreenderam perfeitamente e aplicam as devidas regras de segurança.

NL

Voor een veilig gebruik dient u:

- alle document op de bijgevoegde cd aandachtig te lezen alvorens het apparaat in werking te stellen,
- het apparaat te installeren, gebruiken, onderhouden en repareren volgens de door SAMES KREMLIN gegeven aanbevelingen en overeenkomstig de nationale en/of plaatselijke reglementeringen,
- zeker te stellen dat de gebruikers van dit apparaat zijn opgeleid, de veiligheidsregels perfect hebben begrepen en dat zij die ook toepassen.

SE

För en säker användning av utrustningen ansvarar ni för följande:

- Läs noga samtliga dokument som finns på den medföljande cd-skivan innan utrustningen tas i drift.
- Installera, använd, underhåll och reparera utrustningen enligt anvisningarna från SAMES KREMLIN och enligt nationella och/eller lokala bestämmelser.
- Försäkra er om att användare av denna utrustning erhållit utbildning, till fullo förstått säkerhetsföreskrifterna och tillämpar dem.

FI

Käytön turvallisuuden varmistamiseksi velvollisuutesi on:

- Lukea huolella kaikki CD:llä olevat asiakirjat ennen laitteiston käyttöönottoa,
- Noudattaa laitteiston asennuksessa, käytössä, kunnossapidossa ja huollossa SAMES KREMLIN in suosituksia sekä kansallisia ja/tai paikallisia määräyksiä,
- Varmistaa, että laitteiston käyttäjät ovat koulutettuja ja ymmärtävät täysin turvallisuusmääräykset ja miten niitä sovelletaan.

PL

Dla zapewnienia bezpiecznego użytkowania na użytkowniku spoczywa obowiązek:

- Uważnego zapoznania się ze wszystkimi dokumentami znajdującymi się na załączonej płycie CD przed pierwszym uruchomieniem urządzenia,
- Instalowania, użytkowania, konserwacji i naprawy urządzenia zgodnie z zaleceniami firmy SAMES KREMLIN oraz z przepisami miejscowymi,
- Upewnienia, że wszyscy przeszkoleni użytkownicy urządzenia zrozumieli zasady bezpieczeństwa i stosują się do nich.

CS

Pro bezpečné používání jste povinni:

- Před uvedením zařízení do provozu si pozorně přečíst veškeré dokumenty obsažené na přiloženém CD,
- Nainstalovat, používat, udržovat a opravovat zařízení v souladu s pokyny firmy SAMES KREMLIN a s národními a/nebo místními legislativními předpisy,
- Ujistit se, že uživatelé tohoto zařízení byli vyškoleni, že dokonale pochopili bezpečnostní pravidla a že je dodržují.

SL

Za varno uporabo ste dolžni:

- natančno prebrati vse dokumente na CD pred zagonom stroja,
- inštalirati, uporabljati, vzdrževati in popravljati opremo po določilih SAMES KREMLIN in v skladu z veljavnimi nacionalnimi in/ali lokalnimi predpisi,
- poskrbeti, da so uporabniki te opreme ustrezno usposobljeni, poznajo varnostne predpise in da jih upoštevajo.

SK

V záujme bezpečného je vašou povinnosťou:

- pozorne si prečítať všetky dokumenty obsiahnuté na priloženom CD predtým, ako zariadenie uvediete do prevádzky,
- nainštalovať, používať, udržiavať a opravovať zariadenie v súlade s odporúčaniami spoločnosti SAMES KREMLIN a národnými a/alebo miestnymi predpismi,
- uistiť sa, že používatelia tohto zariadenia boli zaškolení, riadne porozumeli pravidlám bezpečnosti a používajú ich.

HU

A biztonságos használat érdekében az Ön felelőssége, hogy:

- a berendezés üzembe helyezése előtt figyelmesen elolvassa a mellékelt CD által tartalmazott összes dokumentumot,
- a berendezést a SAMES KREMLIN ajánlasainak valamint a nemzeti és/vagy helyi szabályozásoknak megfelelően helyezze üzembe, használja, tartsa karban és javítsa,
- megbizonyosodjon róla, hogy a berendezés felhasználói képzettek, tökéletesen megértették és alkalmazzák a biztonsági előírásokat.

RO

Pentru o utilizare sigură, este responsabilitatea dvs. să:

- Citiţi cu atenţie toate documentele de pe CD-ul anexat, înainte de punerea în funcţiune a echipamentului,
- Instalaţi, utilizaţi, întreţineţi şi reparaţi echipamentul conform instrucţiunilor SAMES KREMLIN precum şi reglementărilor naţionale şi/sau locale,
- Vă asiguraţi că utilizatorii acestui echipament au fost instruiţi, au înţeles perfect regulile de securitate şi le aplică integral.

Déclaration(s) de conformité au verso de ce document / Declaration(s) of conformity at the back of this document / Konformitätserklärung(en) auf der Rückseite dieser Unterlage / Declaración (es) de conformidad en el reverso de este documento / Dichiarazione/i di conformità sul retro del presente documento / Declaração(ções) de conformidade no verso do documento / Conformiteitsverklaring(en) op de keerzijde van dit document / Försäkran om överensstämmelse på omstående sida av detta dokument / Vaatimustenmukaisuusvakuutukset tämän asiakirjan kääntöpuolella / Deklaracja(e) zgodności na odwrocie dokumentu / Prohlášení o shodě se nachází/nacházejí na zadní straně tohoto dokumentu / Deklaracija(e) o skladnosti na hrbtni strani tega dokumenta / Vyhlásenie/-a o zhode sa nachádzajú na zadnej strane dokumentu / A dokumentum hátlapján szereplő megfelelőségi nyilatkoz(ok) / Declaraţii de conformitate pe versoul acestui document

DECLARATION UE DE CONFORMITE
EU DECLARATION OF CONFORMITY
EU- KONFORMITÄTSERKLÄRUNG
DECLARACIÓN UE DE CONFORMIDAD
DICHIARAZIONE DI CONFORMITÀ UE
DECLARAÇÃO UE DE CONFORMIDADE
EU-CONFORMITEITSVERKLARING
EU-FÖRSÄKRAN OM ÖVERENSSTÄMMELSE
EU- VAATIMUKSENMUKAISUUSVAKUUTUS
DEKLARACJA ZGODNOŚCI UE
EU PROHLÁŠENÍ O SHODĚ
IZJAVA EU O SKLADNOSTI
VYHLÁSENIE O ZHODE
EU-MEGFELELŐSÉGI NYILATKOZAT
DECLARAŢIA DE CONFORMITATE UE

Le fabricant / The manufacturer / Der Hersteller / El fabricante / Il produttore / O fabricante / De fabrikant / Tillverkare / Valmistaja / Producent / Výrobce / Proizvajalec / Výrobca / Gyártó / Fabricantul:	**SAMES KREMLIN SAS** 13, chemin de Malacher 38 240 - MEYLAN - FRANCE Tél. : 33 (0)4 76 41 60 60

Déclare que le matériel désigné ci-après / Herewith declares that the equipment / erklärt hiermit, dass die / Declara que el material designado a continuación / Dichiara che il materiale sottoindicato / Declara que o material a seguir designado / verklaart dat de hieronder aangeduide apparatuur / Kungör att den utrustning som anges här nedan / ilmoittaa, että alla mainitut laitteistot / Oświadcza, że wymienione poniżej urządzenia / Prohlašuje, že níže uvedené vybavení / Izjavlja, da je opisana oprema spodaj / Vyhlasuje, že zariadenie uvedené nižšie / Kijelenti, hogy a megjelölt anyag a továbbiakban / Declară că echipamentul precizat mai jos:

POMPES AIRLESS® / AIRLESS PUMPS / AIRLESS PUMPE / BOMBAS AIRLESS

40C100	40C100 WB

Est conforme à la législation d'harmonisation de l'Union applicable suivante / Is in conformity with the relevant Union harmonisation legislation / Erfüllt die einschlägigen Harmonisierungsrechtsvorschriften der Union / es conforme con la legislación de armonización pertinente de la Unión / è conforme alla pertinente normativa di armonizzazione dell'Unione / in overeenstemming met de desbetteffende harmonisatiewetgeving van de Unie / med den relevanta harmoniserade unionslagstiftningen / on asiaa koskevan unionin yhdenmukaistamislainsäädännön vaatimusten mukainen / jest zgodny z odnośnymi wymaganiami unijnego prawodawstwa harmonizacyjnego / Shoduje se s následující příslušnou evropskou harmonizační legislativou / V skladu s harmonizirano zakonodajo Unije / Je v súlade s uplatniteľnými harmonizačnými právnymi predpismi EÚ / Megfelel a következő alkalmazandó uniós harmonizációs szabályozásnak / Este conform cu legislaţia aplicabilă de armonizare de mai jos

Directive ATEX / ATEX Directive / ATEX Richtlinie / Directiva ATEX / Direttiva ATEX / Diretiva ATEX / ATEX-Richtijn / ATEX-direktivet / ATEX-direktivi / Dyrektywa ATEX / Směrnice ATEX / Direktiva ATEX / Smernica ATEX / ATEX-irányelv II 2G T1	**2014/34/UE**

40C50	40C50 WB

Est conforme à la législation d'harmonisation de l'Union applicable suivante / Is in conformity with the relevant Union harmonisation legislation / Erfüllt die einschlägigen Harmonisierungsrechtsvorschriften der Union / es conforme con la legislación de armonización pertinente de la Unión / è conforme alla pertinente normativa di armonizzazione dell'Unione / in overeenstemming met de desbetteffende harmonisatiewetgeving van de Unie / med den relevanta harmoniserade unionslagstiftningen / on asiaa koskevan unionin yhdenmukaistamislainsäädännön vaatimusten mukainen / jest zgodny z odnośnymi wymaganiami unijnego prawodawstwa harmonizacyjnego / Shoduje se s následující příslušnou evropskou harmonizační legislativou / V skladu s harmonizirano zakonodajo Unije / Je v súlade s uplatniteľnými harmonizačnými právnymi predpismi EÚ / Megfelel a következő alkalmazandó uniós harmonizációs szabályozásnak / Este conform cu legislaţia aplicabilă de armonizare de mai jos

Directive ATEX / ATEX Directive / ATEX Richtlinie / Directiva ATEX / Direttiva ATEX / Diretiva ATEX / ATEX-Richtijn / ATEX-direktivet / ATEX-direktivi / Dyrektywa ATEX / Směrnice ATEX / Direktiva ATEX / Smernica ATEX / ATEX-irányelv II 2G T2	**2014/34/UE**

40C260	40C260_2
65C260	65C260_2

Est conforme à la législation d'harmonisation de l'Union applicable suivante / Is in conformity with the relevant Union harmonisation legislation / Erfüllt die einschlägigen Harmonisierungsrechtsvorschriften der Union / es conforme con la legislación de armonización pertinente de la Unión / è conforme alla pertinente normativa di armonizzazione dell'Unione / in overeenstemming met de desbetteffende harmonisatiewetgeving van de Unie / med den relevanta harmoniserade unionslagstiftningen / on asiaa koskevan unionin yhdenmukaistamislainsäädännön vaatimusten mukainen / jest zgodny z odnośnymi wymaganiami unijnego prawodawstwa harmonizacyjnego / Shoduje se s následující příslušnou evropskou harmonizační legislativou / V skladu s harmonizirano zakonodajo Unije / Je v súlade s uplatniteľnými harmonizačnými právnymi predpismi EÚ / Megfelel a következő alkalmazandó uniós harmonizációs szabályozásnak / Este conform cu legislaţia aplicabilă de armonizare de mai jos

Directive ATEX / ATEX Directive / ATEX Richtlinie / Directiva ATEX / Direttiva ATEX / Diretiva ATEX / ATEX-Richtijn / ATEX-direktivet / ATEX-direktivi / Dyrektywa ATEX / Směrnice ATEX / Direktiva ATEX / Smernica ATEX / ATEX-irányelv Ex II 2G T3	**2014/34/UE**

La présente déclaration de conformité est établie sous la seule responsabilité du fabricant / This declaration of conformity is issued under the sole responsibility of the manufacturer / Die alleinige Verantwortung für die Ausstellung dieser Konformitätserklärung trägt der Hersteller / La presente declaración de conformidad se expide bajo la exclusiva responsabilidad del fabricante / La presente dichiarazione di conformità è rilasciata sotto la responsabilità esclusiva del fabbricante / A presente declaração de conformidade é emitida sob a exclusiva responsabilidade do fabricante / Deze conformiteitsverklaring wordt verstrekt onder volledige verantwoordelijkheid van de fabrikant / Denna försäkran om överensstämmelse utfärdas på tillverkarens eget ansvar / Tämä vaatimustenmukaisuusvakuutus on annettu valmistajan yksinomaisella vastuulla / Niniejsza deklaracja zgodności wydana zostaje na wyłączną odpowiedzianość producenta / Toto prohlášení o skodě se vydává na výhradní odpovědnost výrobce / Za izdajo te izjave o skladnosti je odgovoren izključno proizvajalec / Toto vyhlásenie o zhode sa vydáva / na vlastnú zodpovednosť výrobcu / Ezt a megfelelőségi nylatkozatot a gyártó kizárólagos felelőssége mellett adják ti / Prezenta declaraţie de conformitate este emisă pe răspunderea exclusivă a producătorului.



Hervé WALTER

Directeur Innovation & Développement / Innovation & Development Director / Direktor für Innovation & Entwicklung / Director de Inovación y Desarrollo / Direttore Innovazione e sviluppo / Diretor de Inovação / Manager Innovatie en Ontwikkeling / Direktör för Forskning och Utveckling / Innovaatio- ja kehitysjohtaja / Dyrektor ds. Innowacji I Rozwoju / Ředitel pro inovace a vývoj / Direktor za inovacije in razvoj / Riaditeľ pre inováciu a rozvoj / Innovációs és fejlesztési igazgató / Director Inovaţie şi Dezvoltare

Fait à Meylan, le / Established in Meylan, on / Geschehen zu Meylan, am / En Meylan, a / Redatto a Meylan, / Vastgesteld te Meylan, / Utformat i Meylan, den / Meylan, Ranska, / Sporządzono w Meylan, dnia / Meylan, dnia / V Meylanu, / V Meylan dňa / Kelt Meylanban, / Întocmită la Meylan, pe data de 31/01/2019 - 01/31/2019

INSTALLATION AND SAFETY INSTRUCTIONS

TRANSLATION FROM THE ORIGINAL MANUAL

IMPORTANT : **Before assembly and start-up, please read and clearly understand all the documents relating to this equipment (professional use only).**

THE PICTURES AND DRAWINGS ARE NON CONTRACTUAL. WE RESERVE THE RIGHT TO MAKE CHANGES WITHOUT PRIOR NOTICE.

SAMES KREMLIN SAS
13, chemin de Malacher
38 240 - MEYLAN - France
☎ *: 33 (0)4 76 41 60 60*

www.sames-kremlin.com

1. SAFETY INSTRUCTIONS

GENERAL SAFETY INSTRUCTIONS

CAUTION : The equipment can be dangerous if you do not follow our instructions concerning installation and servicing described in this manual and in accordance with applicable European standards and local national safety regulations.

Please carefully read all the instruction literature before operating your equipment.

Only trained operators can use the equipment.

The foreman must ensure that the operator has understood the safety instructions for this equipment as well as the instructions in the manuals for the different parts and accessories.

Read carefully all instruction manuals, label markings before operating the equipment.

Incorrect use may result in injury. This equipment is for professional use only. It must be used only for what it has been designed for. Never modify the equipment. The parts and accessories supplied must be regularly inspected. Defective or worn parts must be replaced.

Guards (motor cover, coupling shields, connectors,…) have been designed for a safe use of the equipment.
The manufacturer will not be held responsible for bodily injury or failure and / or property damage due to destruction, the overshadowing or the partial or total removal of the guards.

Never exceed the equipment components' maximum working pressure.

Comply with regulations concerning safety, fire risks, electrical regulations in force in the country of final destination of the material. Use only products or solvent compatible with the parts in contact with the material (refer to data sheet of the material manufacturer).

PICTOGRAMS

					
NIP HAZARD	WARNING MOVING ELEVATOR	WARNING MOVING PARTS	WARNING MOVING SHOVEL	DO NOT EXCEED THIS PRESSURE	HIGH PRESSURE HAZARD
					
RELIEF OR DRAIN VALVE	WARNING HOSE UNDER PRESSURE	WEAR GLASSES OBLIGATORY	WEAR OF GLOVES IS OBLIGATORY	PRODUCT VAPOR HAZARDS	WARNING HOT PARTS OR AREAS
					
ELECTRICAL HAZARD	WARNING FIRE HAZARDS	EXPLOSION HAZARDS	GROUNDING	WARNING (USER)	WARNING SERIOUS INJURIES

PRESSURE HAZARDS



Current legislation requires that an **air relief** valve be fitted in the air supply circuit to the air motor to prevent over pressurisation. This safety feature,ensures that it is not possible to supply the air motor with excessive air pressure that may cause injury.

Please ensure that **a material drain valve** is fitted in the fluid circuit to drain and depressurise the circuit. Once depressurised and drained, work /servicing may then commence on the equipment Please remember to close these valves when restarting the system.

HIGH PRESSURE INJECTION HAZARDS





When working with high pressure equipment, special care is required. Fluid leaks can occur. There is a risk of material being injected to any exposed parts of body, this could cause severe injury :

- medical care must be sought immediately if paint is injected under the skin or in other parts of the body (eyes, fingers).
- never point the spray gun at any one. Never try to stop the spray with your hands or fingers nor with rags or similars.
- **follow the shut down procedure and always depressurize air and fluid circuits** before carrying out any servicing on the gun (cleaning, checking, maintenance of the material or cleaning of the gun nozzles).
- for the guns equipped with a safety device, always lock the trigger when not in use.

FIRE - EXPLOSION - SPARKS - STATIC ELECTRICITY HAZARDS









A poor earth connection, inadequate ventilation, sparks or static electricity can cause an explosion or fire. to avoid these risks when using or servicing SAMES KREMLIN equipment, the following safety procedures must be followed :

- ensure a good earth connection and ground the parts to be handled i.e. solvents, materials, components and equipment,
- ensure adequate ventilation,
- keep working area clean and free from waste solvents, chemicals, or solid waste i.e. rags, paper and empty chemicals drums,
- never use electrical switches / power if in an atmosphere of volatile solvent vapour,
- stop working immediately in case of electrical arcs,
- never store chemicals and solvents in the working area.
- use paint whose flash point is the highest possible to prevent from any formation of gas and inflammable vapours (refer to materials' safety instructions),
- install a cover on the drums to reduce the diffusion of gas and vapours in the spraybooth.

TOXIC PRODUCT HAZARDS









Toxic products or vapours can cause severe injury not only though contact with the body, but also if the products are ingested or inhaled. It is imperative :

- to know the material products and their risks,
- notified or hazardous materials must be stored in accordance with the regulations,
- the material must be stored in an appropriate container, never place materials in a container where there is a risk of spillage or leakage,
- a procedure must be applied for the safe disposal of waste material. It must comply with all prevailing regulations and legislations of the country where the equipment is to be used,
- protective clothing should always be worn in compliance with the material manufacturers' recommendations,
- depending on the application and chemical safety instructions, safety glasses, hearing protective earplug, gloves, foot wear, protective masks and possible breathing equipment should be worn to comply with the regulations (Refer to chapter "Safety equipment of SAMES KREMLIN selection guide).



CAUTION!

It is forbidden to use material containing high concentrations of halogenated hydrocarbon solvents with **aluminium** or **zinc fillers** .Non-compliance with the instructions may cause explosion risk causing serious or fatal injury.



EQUIPMENT REQUIREMENTS

Guards (motor cover, coupling shields, connectors,…) have been designed for a safe use of the equipment.
The manufacturer will not be held responsible for bodily injury or failure and / or property damage due to destruction, the overshadowing or the partial or total removal of the guards.





PUMP

Before carrying out any work, it is imperative to read and clearly understand the disassembly and reassembly instructions before servicing. The operator must understand the equipment and the safety instructions. These instructions are available in the equipment manuals.

The air motor is designed to be mounted with a pump. Never modify any components or couplings. When operating, please keep hands away from moving parts. Before starting up the equipment, please read the PRESSURE RELIEF instructions. Please ensure that any relief or drain valves fitted are in good working order.

HOSES

- Keep hoses out of circulation areas, moving parts or hot surfaces,
- Never expose product hoses to temperature higher than + 60°C / 140° F or lower than 0°C / 32° F,
- Never pull or use the hoses to move the equipment,
- Tighten all fittings as well as the hoses before operating the equipment,
- Check the hoses regularly; change them if they are damaged,
- Never exceed the maximum working pressure (MWP) indicated on the hose.

USED PRODUCTS

Considering the wide variety of products that are available and can be used in our equipment it is impossible to check and make recommendations for all chemical data,regarding the risks of possible chemical attack and their long term chemical reaction

SAMES KREMLIN can not be held liable for :

- compatibility of wetted parts,
- risks to staff and the surroundings,
- for worn or defective parts, for faulty equipment or units, or the qualitiy of final product.

It is the responsibility of the user to know and prevent any possible risks such as toxic vapours, fires or explosions. He shall determine the risks of immediate reactions or pursuant to repeated exposures of the staff,

SAMES KREMLIN shall not be liable for physical injuries, direct or indirect material damages caused by the use of chemicals.

2. HANDLING

☞ ***Check the weight and the dimensions of the equipment***
(↳ refer to 'Technical features' section of the instruction manual

If weight and dimensions are too important, the unloading must be carried out by means of a forklift or any other appropriate means with a qualified personnal and in a clear horizontal area to prevent from risks of damage injury or an accident.

The centre of gravity is not in the centre of the machine : carry out by hand a stability-test after having lifted the whole at 10 cm / 3.937" maximum.

After the unloading, the handling of the whole (eg: elevator pump) is carried out by means of a pallet truck taking the bottom part of the frame.

Remark : Each pump motor is fitted with a ring. The ring is designed for the hoisting of one pump and <u>can not be used</u> for the handling of the complete assembly.

3. STORING

Storing before installation :

- Storing ambient temperature : 0 / +50 °C / 0 / +122°F
- Protect the whole against dust, water trickling, dampness and shocks.

Storing after installation :

- Operating temperature : +15 / +35 °C / +59 / +138.2° F
- Protect the whole against dust, water tricling, dampness and shocks.

4. INSTALLATION OF THE EQUIPMENT

The machine is installed on a stable horizontal floor (for eg a concrete flag).

The machine shall be made stable by the use of holding down bolts or by the use of other anchoring methods, strong enough to prevent unintended bodily movement of the equipment.



To avoid risks caused by static electricity, the equipment as well as its components must be grounded.

- **For the pumping equipments** (pumps, pneumatic rams, frame…), a section wire of 2.5 mm² is fixed on the material. Use this wire to connect the material to “the general ground”. In case of severe environments (mechanical protection of the wire of earthing insufficient, vibrations, mobile material…) where function damages at the ground are probable, the user have to replace the provided wire of 2.5 mm² by a device more adapted to its environment (wire with a more important section, bonding strip, fixing by thimble with eyelet…).

  The continuity of the ground must be controlled by a qualified electrician. If the continuity of the ground is not ensured, check the terminal, the wire and the earthing point. **Never** use the material without have solved this problem.
- In the severe cases of environments (mechanical protection of the wire of earthing insufficient, vibrations, mobile material…) where damages of the function put at the ground are probable, the user will have to replace the wire of 2.5 mm² provided, by a device more adapted to its environment (wire of more important section, bonding strip, fixing by thimble with eyelet…),
- **The gun** must be 'grounded' via a material hose or an air hose. In case of spraying by means of a gun with cup, the air hose must be conductive,
- **The materials to be painted** must also be grounded.

All the materials situated in the working area shall be grounded.

- **Never store** more than necessary inflammable materials inside the working area,
- The materials must be stored into **approved drums** and grounded,
- Use only grounded **metals containers** for the use of cleaning solvents,
- **Cardboard and paper are prohibited.**

5. MARKING OF THE EQUIPMENT

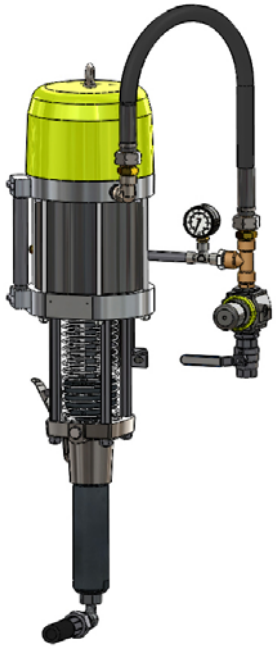


Each equipment has a label plate with the name of the manufacturer, the equipment part number, the interesting informations to use correctly the equipment (pressure, voltage,…) and sometimes the above pictogram.

The equipment is designed with and consists of high quality materials and components which can be re-used.

The 2012/19/UE European Directive covers all equipments with a crossed-out bin pictogram. Please inform yourself about the collection systems for electric and electronic equipments.

Please act in accordance with local rules and **do not dispose of old equipment with household wastes**. A correct disposal of old equipment will help prevent negative consequences for the environment and health.



STAINLESS STEEL AIRLESS PUMP

40C100 WB

Disassembly / Reassembly

TRANSLATION FROM THE ORIGINAL MANUAL

IMPORTANT : Before assembly and start-up, please read and clearly understand all the documents relating to the equipment (professional use only).

THE PICTURES AND DRAWINGS ARE NOT CONTRACTUAL. WE RESERVE THE RIGHT TO MAKE CHANGES WITHOUT PRIOR NOTICE.

SAMES KREMLIN SAS
13, chemin de Malacher
38 240 - MEYLAN - France
☎ *: 33 (0)4 76 41 60 60*

www.sames-kremlin.com



CAUTION :

Before any action on the pump, shut off the compressed air supply and depressurize the system.

The pump is manufactured under the ATEX agreement and can not be modified.
SAMES KREMLIN will not be held responsible for any failure to comply with that instruction.

Guards (air motor cover, coupling shields, housings ...) have been designed for safe use of the equipment.
The manufacturer will not be held responsible for bodily injury or failure and / or damage to property due to removal or partial removal of the guards

- **SUCTION VALVE (DOC. 573.397.050)**

Unscrew the suction valve (5) by holding the fitting (27).
The ball (10) is secured on the valve (26) by means of a circlips (9).
Clean the parts.
Change the seal (25).
Reinstall the suction valve (5). Replace the parts if necessary.

- **EXHAUST VALVE AND MOBILE PACKING**

Unscrew the cylinder (2) and pull it downwards.
Unscrew the exhaust valve (6) by holding the piston (3).
Remove the ball (17), the GT washer (12) and the seal (13a / 13c).
Clean the parts.
Remount the parts in the reverse order of the disassembly sequence.
For that :

- Install the seal (13a / 13c), the washer (12) and the ball (17) onto the exhaust valve (6).
- Screw the exhaust valve (6) into the piston. The seal must be blocked by screwing the exhaust valve (6) strongly.

If necessary replace seal (8) when reinstalling cylinder (2).

▪ UPPER PACKING

Separate the piston rod from the motor and the piston (3) from the fluid section.

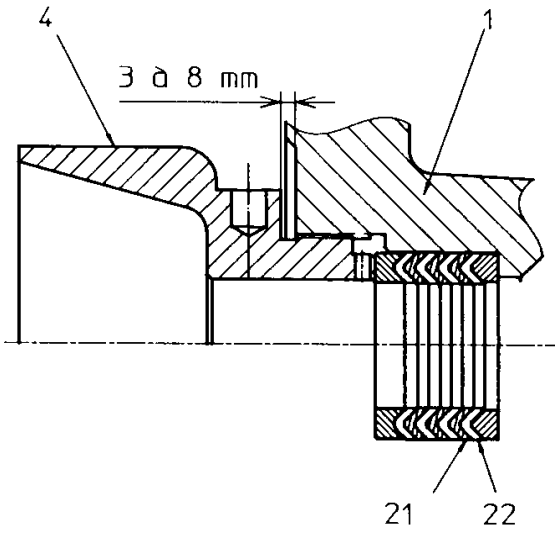
Unscrew the wetting-cup (4) by means of the wrench supplied with the pump.

Pull the piston (3) upwards to remove the seals (21 and 22) or the upper packing (18a / 18c).

Reinstall parts in reverse order. Be certain seals (21 and 22) or upper packing (18a / 18c) are installed properly (**direction**, **order** and assembly **dimension**).

Tighten wetting-cup (4).

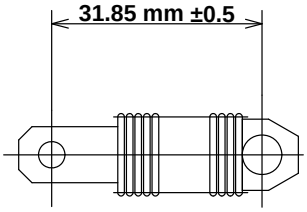
After reassembly, fill up the pump with solvent and increase pressure to maximum in the fluid section. Then stop the pump and open exhaust valve to depressurize. Retighten the wetting-cup (4) by means of the wrench in order to be in accordance with the opposite drawing.



▪ REVERSING BLOCK (MOTOR) (DOC. 573.087.040)

Guards (air motor cover, coupling shields, housings …) have been designed for safe use of the equipment.
The manufacturer will not be held responsible for bodily injury or failure and / or damage to property due to removal or partial removal of the guards

Disassemble cover (32) by removing the 3 CHc screws (33).
Dissociate female yoke (12) from reversing block lever (9).
Dismount reversing block by removing screws (10 and 8).
Reinstall the new reversing block in the reverse order of the disassembly sequence.

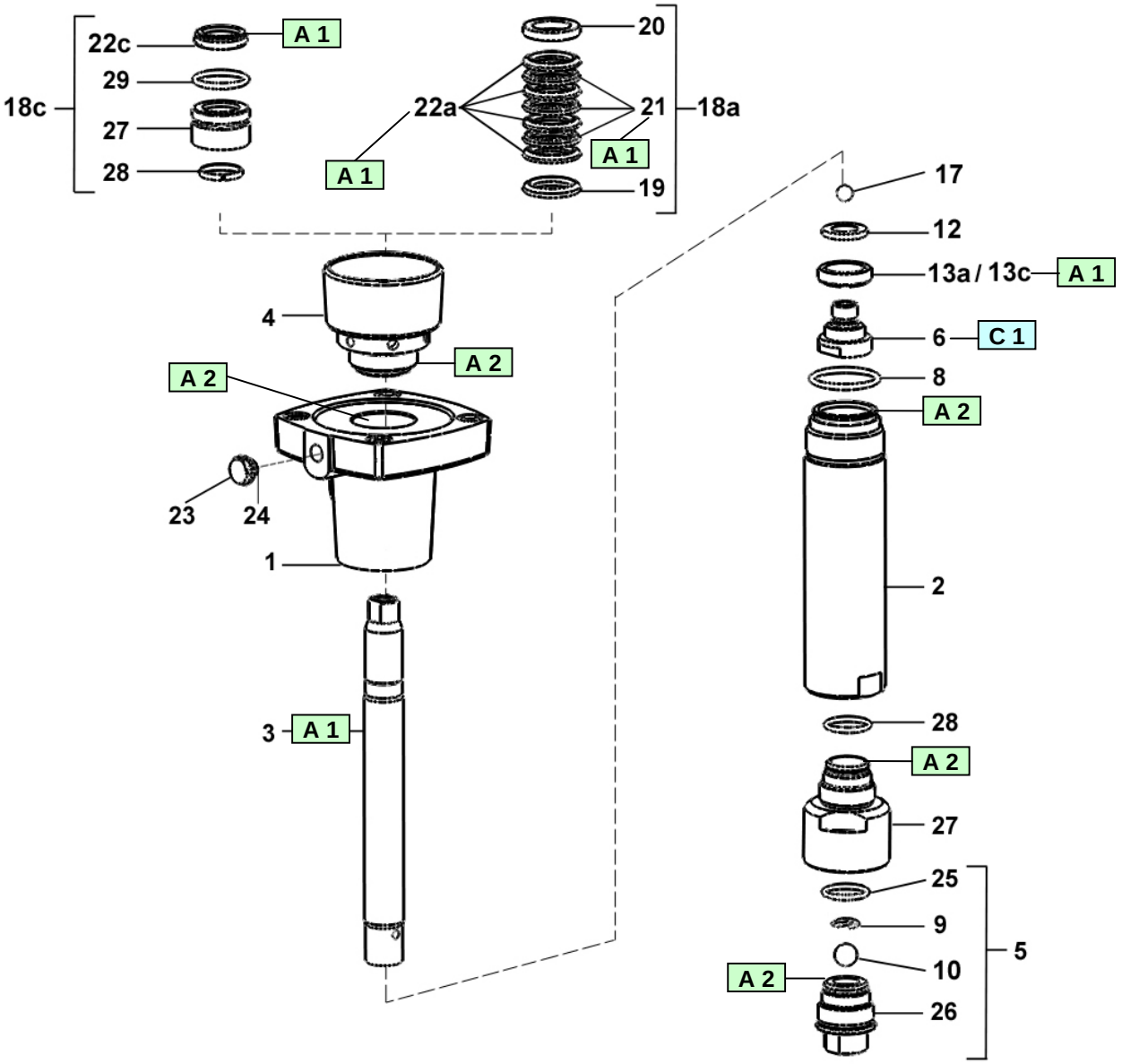


➲ **CAUTION : The number of spirals must equally be distributed on each fastening parts in order to get the above dimension.**

Before reassembling the different components :

- **Clean the parts with the appropriate cleaning solvent,**
- **Install new seals if it is necessary, after having lubricated them with PTFE grease,**
- **Lubricate the piston and the inside of the cylinder to prevent from damaging the seals,**
- **Install new parts if it is necessary.**

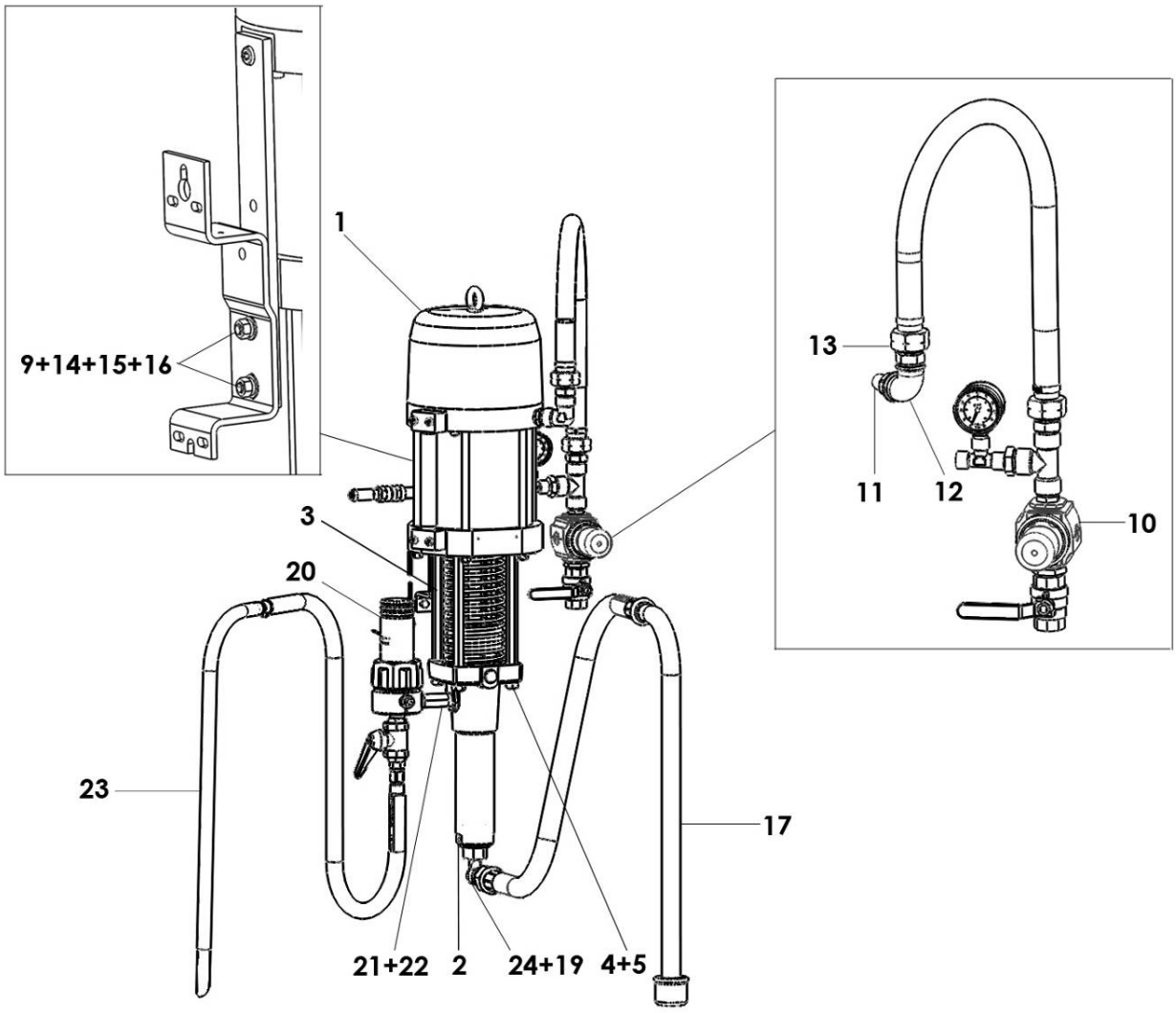
- **ASSEMBLY INSTRUCTIONS**



Index	Instruction	Description	Part number
A 1	PTFE grease	'TECHNILUB' grease (10 ml / 0.0026 US gal)	560.440.101
A 2	Anti-seize grease	Grease box (450 g / 0.99 lb)	560.420.005
C 1	Medium strength Aneorobic Pipe sealant	Loctite 577 (250 ml / 0.066 US gal)	554.180.015

Doc. 573.394.050 Date/Datum/Fecha : 23/10/18 Annule/Cancels/ Ersetzt/Anula : 07/03/12	**Modif. / Änderung :** Mise à jour / Update / Aktualisierung / Actualización KREMLIN REXSON → SAMES KREMLIN ; 40-50 WB → 40C100 WB	**Pièces de rechange** **Spare parts list** **Ersatzteilliste** **Piezas de repuesto**

POMPE AIRLESS®, modèle 40C100 WB (Clapet aspiration : 1")	**AIRLESS PUMP, model 40C100 WB (Suction valve : 1")**
AIRLESS PUMPE, model 40C100 WB (Ansaugventil: 1")	**BOMBA AIRLESS, tipo 40C100 WB (Válvula aspiración : 1")**

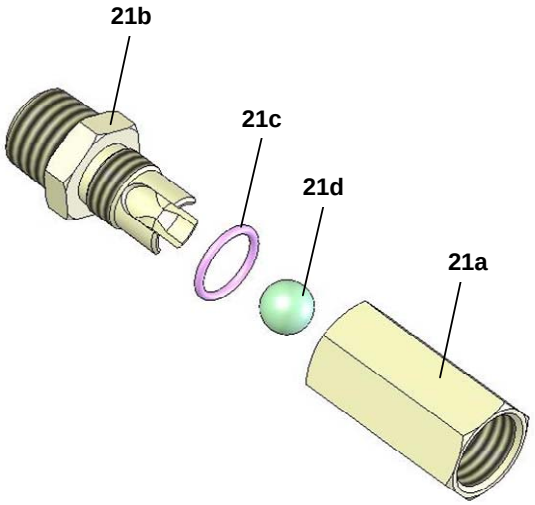


POMPE MURALE, modèle 40C100 WB sans filtre, sans canne d'aspiration	**WALL MOUNTED PUMP, model 40C100 WB without filter, without suction rod**	#
WANDANLAGE, Modell 40C100 WB ohne Filter, ohne Saugschlauch	**BOMBA MURAL, tipo 40C100 WB sin filtro, sin caña de aspiración**	**151.785.510**

Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
-	**NC / NS**	**Pompe 40C100 WB nue**	**Bare pump, model 40C100 WB**	**Pumpe 40C100 WB, nackt**	**Bomba sola, tipo 40C100 WB**	**1**
*1	146 270 000	▪ Moteur 2000-4 (voir Doc. 573.046.050)	▪ Air motor, model 2000-4 (refer to Doc. 573.046.050)	▪ Luftmotor 2000-4 (siehe Dok. 573.046.050)	▪ Motor, tipo 2000-4 (consultar Doc. 573.046.050)	1
*2	144 960 800	▪ Hydraulique C100 WB (voir Doc. 573.397.050)	▪ Fluid section, model C100 WB (refer to Doc.397.050)	▪ Hydraulikteil C100 WB (siehe Dok. 573.397.050)	▪ Hidráulica, tipo C100 WB (consultar Doc. 573.397.050)	1
3	051 770 001	▪ Tirant	▪ Tie-rod, connecting	▪ Stehbolzen	▪ Tirante	4
4	953 010 021	▪ Ecrou HM 10	▪ Nut, model HM 10	▪ Mutter HM 10	▪ Tuerca, tipo HM 10	4
5	963 040 021	▪ Rondelle MN 10	▪ Washer, model MN 10	▪ Scheibe MN 10	▪ Arandela, tipo MN 10	4
-	050 311 902	▪ Ressort de protection	▪ Protective spring	▪ Feder	▪ Muelle de protección	1
***-**	**151 775 010**	**Ensemble fixation**	**Mounting assembly**	**Montageplatte kpl.**	**Conjunto de fijación**	**1**
6	051 770 101	▪ Plaque d'interface	▪ Plate	▪ Befestigunsplatte	▪ Placa	1
7	933 011 279	▪ Vis H 8 x 20	▪ Screw, model H 8 x 20	▪ Schraube H 8 x 20	▪ Tornillo, tipo H 8 x 20	1
8	933 151 147	▪ Vis CHc M 8 x 10	▪ Screw, model CHc M 8 x 10	▪ Schraube CHc M 8 x 10	▪ Tornillo, tipo CHc M 8 x 10	1
9	NC / NS	▪ Vis HM 8 x 25	▪ Screw, model HM 8 x 25	▪ Schraube HM 8 x 25	▪ Tornillo, tipo HM 8 x 25	2
14	88 664	▪ Rondelle W8	▪ Washer, model W8	▪ Scheibe W8	▪ Arandela, tipo W8	2
15	963 040 019	▪ Rondelle MN 8	▪ Washer, model MN 8	▪ Scheibe MN 8	▪ Arandela, tipo MN 8	2
16	953 010 019	▪ Ecrou HM 8	▪ Nut, model HM 8	▪ Mutter HM 8	▪ Tuerca, tipo HM 8	2
***10**	**151 790 160**	**Equipement d'air 1/2" (voir Doc. 573.403.050)**	**Air supply, model 1/2" (refer to Doc. 573.403.050)**	**Luftausrüstung 1/2" (siehe Dok. 573.403.050)**	**Equipo de aire 1/2" (consultar Doc. 573.403.050)**	**1**
11	904 523 006	Raccord, M 3/8 BSP - M 1/2 BSP	Fitting, double male, 3/8 BSP - 1/2 BSP	Doppelnippel AG 3/8 BSP - 1/2 BSP	Racor, M 3/8 BSP - M 1/2 BSP	1
12	904 123 004	Coude FF 1/2	Elbow, FF 1/2	Winkelnippel IG 1/2	Codo, HH 1/2	1
13	050 102 401	Raccord, M 3/4 NPS - M 1/2 G	Fitting, double male, 3/4 NPS - 1/2 G	Doppelnippel AG 3/4 NPS - 1/2 G	Racor, M 3/4 NPS - M 1/2 G	1
19	050 102 457	Raccord inox MM 1"G	Fitting, model double male, 1"G stainless steel	Nippel, Edelstahl, AG 1"G	Racor de inox, tipo MM 1"G	1
24	905 210 404	Coude MF 1" inox	Elbow, model MF 1" stainless steel	Winkelnippel, Edelstahl, AG 1" - IG 1"	Codo, tipo MH 1" de inox	1

POMPE MURALE, modèle 40C100 WB avec filtre, sans canne d'aspiration	**WALL MOUNTED PUMP, model 40C100 WB with filter, without suction rod**	#
WANDANLAGE, Modell 40C100 WB mit Filter, ohne Saugschlauch	**BOMBA MURAL, tipo 40C100 WB con filtro, sin caña de aspiración**	**151.785.520**

Ind. 21



Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
-	151 785 510	Pompe murale sans filtre, sans canne d'aspiration	Wall mounted pump without Filter, without suction rod	Wandpumpe ohne Filter, ohne Saugschlauch	Bomba mural sin filtro, sin caña de aspiración	1
20	155 581 450	Filtre AIRLESS® inox 3/4 (voir Doc. 573.327.050)	AIRLESS filter, model 3/4, st steel (siehe Doc. 573.327.050)	AIRLESS Filter 3/4, Edelstahl (refer to Doc. 573.327.050)	Filtro AIRLESS de inox, tipo 3/4 (consultar Doc. 573.327.050)	1
-	000 161 112	Tamis n° 12 (280 µ)	Screen n° 12 (280 µ - 55 Mesh)	Filterelement Sieb Nr. 12 (280 µ)	Tamiz n° 12 (280 µ)	1
-	903 090 220	Vanne HP FF 3/8 BSP	HP valve, model FF 3/8 BSP	Kugelhahn, IG 3/8 BSP	Válvula AP, tipo HH 3/8 BSP	1
21	055 490 020	Clapet anti-retour MF 3/4"	Non-return valve, model MF 3/4"	Rückschlagventil, AG/IG 3/4"	Válvula anti retorno, tipo MH 3/4"	1
21a	NC / NS	▪ Support siège	▪ Seat support	▪ Sitzhalterung	▪ Soporte asiento	1
21b	NC / NS	▪ Clapet	▪ Valve	▪ Ventil	▪ Válvula	1
21c	109 420 289	▪ Joint (les 10)	▪ Seal (pack of 10)	▪ Dichtung (Satz á10 st.)	▪ Junta (bolsa de 10)	1
21d	907 414 242	▪ Bille ∅ 16 (inox 440C)	▪ Ball, model ∅ 16 (stainless steel 440C)	▪ Kugel ∅ 16 (aus Edelstahl 440C)	▪ Bola, tipo ∅ 16 (de inox 440C)	1
22	905 210 206	Raccord inox M 3/4 NPT - M 3/8 NPT	Fitting, model double male 3/4 NPT - 3/8 NPT, stainless steel	Langnippel, Edelstahl AG 3/4 NPT - AG3/8 NPT	Racor de inox, tipo M 3/4 NPT - M 3/8 NPT	1
23	049 596 000	Canne de purge inox Ø 16	Drain rod, stainless steel, Ø 16	Entleerungsrohr, Edelstahl Ø 16	Caña de purga inox Ø 16	1

Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
-	905 210 515	Raccord inox M 3/4 NPT - M 3/4 JIC	Fitting, model double male, 3/4 NPT - 3/4 JIC stainless steel	Anschluss aus Edelstahl AG 3/4 NPT - AG 3/4 JIC	Racor de inox, tipo M 3/4 NPT - M 3/4 JIC	1
-	905 240 002	Raccord inox MM 3/8 NPT	Fitting, double male, 3/8 NPT	Doppelnippel AG 3/8 NPT	Racor inox, MM 3/8 NPT	1
-	050 102 436	Raccord inox M 18 x 125 - M 3/8 BSP	Adaptor, stainless steel, double male 18x125 - 3/8BSP	Doppelnippel - Edelstahl AG 3/8 BSP - M 18x1,25	Racor inox, M 18 x 125 - M 3/8 BSP	1

POMPE MURALE **avec filtre et canne d'aspiration**	**WALL MOUNTED PUMP** **with filter and suction rod**	#
WANDANLAGE **mit Filter und Saugschlauch**	**BOMBA MURAL** **con filtro y caña de aspiración**	**151.785.550**

Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
-	151 785 520	Pompe murale avec filtre, sans canne d'aspiration	Wall mounted pump with filter, without suction rod	Wandpumpe mit Filter, ohne Saugschlauch	Bomba mural con filtro, sin caña de aspiración	1
17	921 270 101	Canne d'aspiration 1"	Suction rod, model 1"	Saugschlauch 1"	Caña de aspiración, tipo 1"	1

POMPE 40C100 WB SUR CHARIOT	**CART MOUNTED PUMP, model 40C100 WB**	#
PUMPE 40C100 WB FAHRBAR	**BOMBA 40C100 WB SOBRE CARRETILLA**	**151.785.500**

Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
-	151 785 550	Pompe murale avec filtre et canne d'aspiration	Wall mounted pump with filter and suction rod	Wandpumpe mit Filter und Saugschlauch	Bomba mural con filtro y caña de aspiración	1
-	051 221 000	Chariot (2 bras)	Cart (2 arms)	Fahrgestell (2 Arme)	Carretilla (2 brazos)	1
-	056 100 199	Panneau de fixation	Fixing plate	Befestigungsplatte	Panel de fijación	1

POMPE MURALE, modèle 40C100 WB avec filtre , chariot pistolet Airless® Sflow - 275 bar avec raccord tournant	**WALL MOUNTED PUMP, model 40C100 WB with filter, cart Airless Sflow gun - 275 bar / 3989 psi with swivel fitting**	#
WANDANLAGE , Modell 40C100 WB mit Filter, Fahrgestell Pistole Airless Sflow - 275 bar mit Drehgelenk	**BOMBA MURAL, tipo 40C100 WB con filtro, carretilla pistola Airless Sflow - 275 bar con racor giratorio**	**151.265.305**

Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
-	151 785 550	Pompe murale avec filtre	Wall mounted pump with filter	Wandpumpe mit Filter	Bomba mural con filtro	1
-	051 221 000	Chariot (2 bras)	Cart (2 arms)	Fahrgestell (2 Arme)	Carretilla (2 brazos)	1
-	135 740 427	Pistolet Sflow 275 bar avec raccord tournant (voir Doc. 573.459.050)	Sflow gun, model 275 bar / 3989 psi with swivel fitting (refer to Doc. 573.459.050)	Pistole Sflow, 275 bar mit Drehgelenk (Siehe Dok. 573.459.050)	Pistola Sflow 275 bar con racor giratorio (consultar Doc. 573.459.050)	1
-	905 160 201	Raccord acier, M 1/2 JIC - M 3/4 JIC	Fitting, steel, double male, 1/2 JIC - 3/4 JIC	Doppelnippel, Stahl AG 1/2 JIC - 3/4 JIC	Racor acero, M 1/2 JIC - M 3/4 JIC	1
-	76 085	Tuyau (∅ 9,5 mm - 3/4 JIC - Lg. 10 m - 425 bar)	Hose (∅ 9.5 mm / 3/16" - 3/4 JIC - 10 m / 33 ft length - 425 bar / 6163.7 psi)	Schlauch (∅ 9,5 mm - 3/4 JIC - Länge 10 m - 425 bar)	Tubería (∅ 9,5 mm - 3/4 JIC -Longitud 10 m - 425 bar)	1
-	050 450 155	Tuyau (∅ 6,3 mm - 1/2 JIC - Lg. 1,6 m - 240 bar)	Hose (∅ 6,3 mm / 1/4" - 1/2 JIC - 1.6 m / 5.25 ft length - 240 bar / 3480 psi)	Schlauch (∅ 6,3 mm - 1/2 JIC - Länge 1,6 m - 240 bar)	Tubería (∅ 6,3 mm - 1/2 JIC -Longitud 1,6 m - 240 bar)	1
-	056 100 199	Panneau de fixation	Fixing plate	Befestigungsplatte	Panel de fijación	1

OPTIONS - ON REQUEST - OPTIONEN - OPCIONES

Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
-	151 740 200	Régulateur de pulvérisation (voir Doc. 573.035.050)	Atomizing air regulator (refer to Doc.573.035.050)	Zerstäuberluft Reglereinheit (siehe Dok. 573.035.050)	Manorreductor de pulverización (consultar Doc. 573.035.050)	1

ACCESSOIRES - ACCESSORIES - ZUBEHÖR - ACCESORIOS

Ind. 31



Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
-	149 990 020	Flacon de lubrifiant T (125 ml)	T lubricant (125 ml / 4.4 oz)	Spülmittel T (125 ml)	Botella de lubricante T (125 ml)	1
31	044 950 008	Clé (pour cuve presse-garniture)	Wrench (for wetting cup)	Schlüssel für Spülmitteltasse	Llave (para prensaestopa)	1

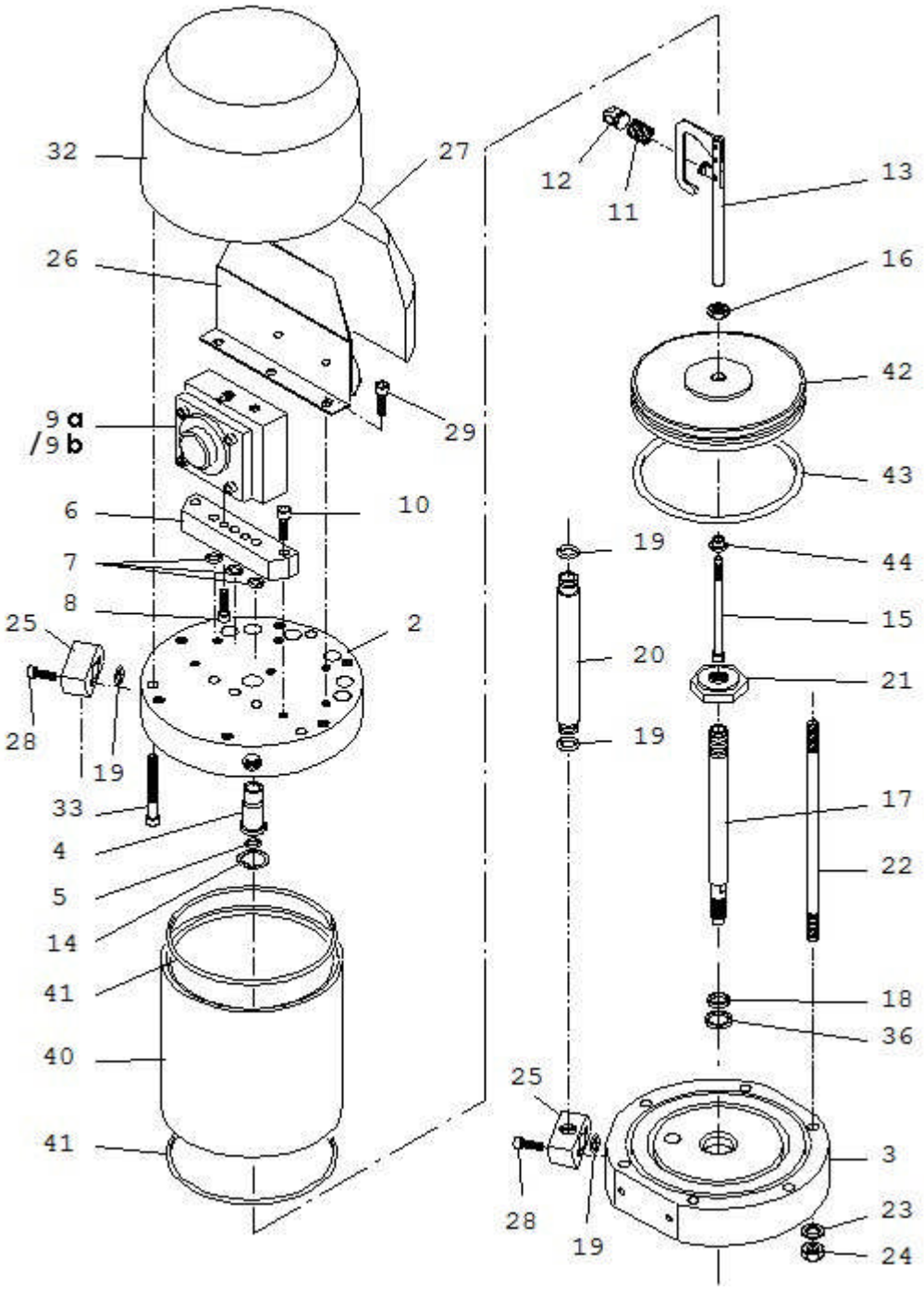
* Pièces de maintenance préconisées.
* Preceding the index number denotes a suggested spare part.
* Bezeichnete Teile sind empfohlene Ersatzteile.
* Piezas de mantenimiento preventivas.

N C : Non commercialisé.
N S : Denotes parts are not serviceable.
N S : Bezeichnete Teile gibt es nicht einzeln.
N S : no suministrado.

SAMES KREMLIN

Doc. 573.046.050 Date/Datum/Fecha : 27/06/17 Annule/Cancels/ Ersetzt/Anula : 21/05/14	**Modif. / Änderung :** # 044 630 400 → NC (ind. 9a / Pos. 9a) + # 144 630 720 (ind. 9b / Pos. 9b)	**Pièces de rechange** **Spare parts list** **Ersatzteilliste** **Piezas de repuesto**

MOTEUR A AIR, modèle 2000-4 & 2000-4T	**AIR MOTOR, model 2000-4 & 2000-4T**
LUFTMOTOR, Modell 2000-4 & 2000-4T	**MOTOR DE AIRE, tipo 2000-4 & 2000-4T**



MOTEUR A AIR, modèle 2000-4	AIR MOTOR, model 2000-4	#
LUFTMOTOR, Modell 2000-4	MOTOR DE AIRE, tipo 2000-4	146.270.000

Pièces spécifiques - Specific parts - Spezifische Teile - Partes específicas

Moteur / Motor 2000-4

Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
2	046 270 901	Fond supérieur	Upper flange	Oberer Flansch	Fondo superior	1
6	046 230 005	Embase bloc inverseur	Base, reversing-block	Grundplatte, Umsteuerblock	Base bloque inversor	1
20	046 144 901	Tube d'alimentation	Tube, connecting	Materialschlauch	Tubo de alimentación	1
25	046 270 903	Collecteur	Collector	Verbindungsflansch	Colector	2
26	046 270 904	Support (silencieux)	Support (silencer)	Halterung (Schalldämpfer)	Soporte (silenciador)	1
27	046 270 905	Silencieux (mousse)	Silencer	Schalldämpfer (Schaumstoff)	Silenciador	1
28	933 151 443	Vis CHc M 6 x 35	Screw, CHc M 6 x 35	Schraube CHc M 6 x 35	Tornillo, CHc M 6 x 35	4
29	933 151 122	Vis CHc M 6 x 8	Screw, CHc M 6 x 8	Schraube CHc M 6 x 8	Tornillo, CHc M 6 x 8	3

Pièces communes - Common parts - Gleiche Teile - Partes comunes

Moteur / Motor 2000-4 & 2000-4T (turbo)

Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
3	146 270 902	Fond inférieur	Lower flange	Unterer Flansch	Fondo inferior	1
4	044 570 106	Bague de guidage	Guide ring	Führungsring	Anillo guía	1
5	144 579 923	Bague R 8 bis (pochette de 10)	Ring, R 8 bis (package of 10)	Dichtring R 8 bis (10er Pack)	Anillo R 8 bis (bolsa de 10)	1
7	109 420 257	Bague O Ring (pochette de 10)	O Ring (package of 10)	O-Ring (10er Pack)	Anillo O Ring (bolsa de 10)	3
8	933 151 277	Vis CHc M 6 x 20	Screw, CHc M 6 x 20	Schraube CHc M 6 x 20	Tornillo CHc M 6 x 20	2
9a	NC / NS	Bloc inverseur (voir Doc. 573.087.040)	Reversing block (refer to Doc. 573.087.040)	Umsteuerblock (siehe Dok. 573.087.040)	Bloque inversor (consultar Doc. 573.087.040)	1
*9b	144 630 720	Bloc inverseur droit avec deux roulements (voir Doc. 573.087.040)	Right reversing-block with two bearings (refer to Doc. 573.087.040)	Rechter Umsteuerblock mit zwei Lagerbuchsen (siehe Dok. 573.087.040)	Bloque inversor derecho con dos rodamientos (consultar Doc. 573.087.040)	1
10	930 151 446	Vis CHc M 8 x 35	Screw, CHc M 8 x 35	Schraube CHc M 8 x 35	Tornillo, CHc M 8 x 35	2
11	050 311 232	Ressort	Spring	Feder	Muelle	1
12	044 570 131	Chape femelle	Linkage, female	Verbindungsflansch	Unión hembra	1
13	044 570 900	Fourchette de commande équipée	Control fork assembly	Steuergabel, komplett	Horquilla de mando equipada	1
14	902 202 002	Anneau truarc	Retaining ring	Sicherungsring	Anillo truarc	1
15	046 180 003	Tige de pilotage	Rod, driving	Steuerstange	Eje de mando	1
16	046 144 907	Ecrou	Nut	Mutter	Tuerca	1
17	046 180 007	Tige de piston	Rod, piston	Kolbenstange	Eje de pistón	1

Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
18	046 180 010	Bague de frottement	Seal, ring	O-Ring	Anillo de deslizamiento	1
19	129 400 902	Joint (pochette de 10)	Seal (package of 10)	Dichtring (10er Pack)	Junta (bolsa de 10)	4
21	000 323 716	Contre écrou inférieur	Lower locknut	Untere Gegenmutter	Contratuerca inferior	1
22	044 710 007	Tirant	Tie-rod	Bolzen	Tirante	6
23	963 040 019	Rondelle MN 8	Washer, MN 8	Scheibe MN 8	Arandela MN 8	6
24	953 010 019	Ecrou HM 8	Nut, HM 8	Mutter HM 8	Tuerca HM 8	6
32	046 180 006	Capot moteur	Cover, air motor	Motorhaube	Campana del motor	1
33	933 151 497	Vis CHc M 6 x 40	Screw, CHc M 6 x 40	Schraube CHc M 6 x 40	Tornillo CHc M 6 x 40	3
36	909 420 291	Joint	Seal	Dichtring	Junta	1
*40	046 270 001	Cylindre	Cylinder	Zylinder	Cilindro	1
41	050 068 400	Joint de cylindre	Seal, cylinder	Zylinderdichtung	Junta de cilindro	2
42	046 270 002	Piston	Piston	Kolben	Pistón	1
43	909 130 365	Bague R 63	Ring, R 63	O-Ring R 63	Anillo R 63	1
44	044 570 107	Butée	Stop	Anschlag	Tope	1
-	901 180 024	Cable de mise à la terre (Lg. 5 m)	Ground (Length 5 m / 16 ft)	Erdungskabel (Länge 5m)	Cable de puesta a tierra (5 m de largo)	1
-	963 300 016	Rondelle	Washer	Scheibe	Arandela	1
-	934 011 196	Vis Hc 6 x 16	Screw Hc 6 x 16	Schraube Hc 6 x 16	Tornillo Hc 6 x 16	1

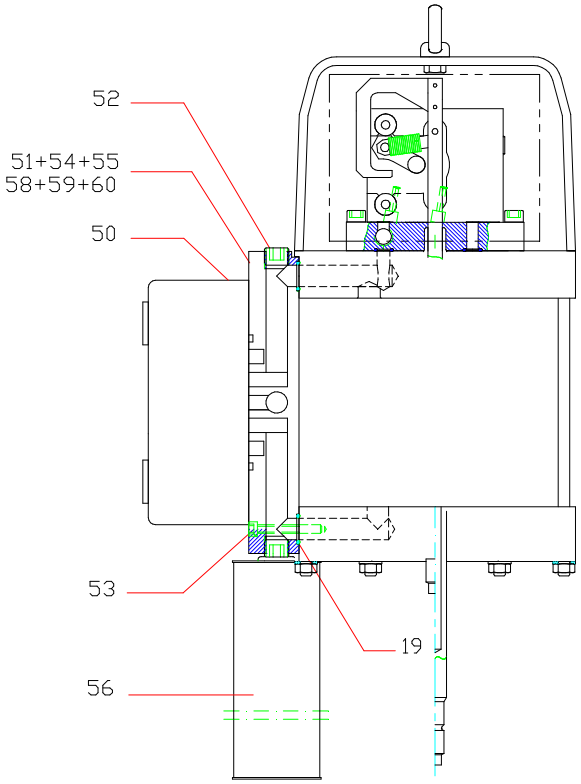
Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
*****	**146 270 990**	**Pochette de joints moteur (ind. 5, 7(x3), 11, 18, 19(x5), 36, 41(x2), 43 + pochette de joints inverseur)**	**Package of seals of the air motor (ind.5, 7(x3), 11, 18,19(x5), 36, 41(x2), 43 + package of seals of the reversing block)**	**Dichtungssatz Motor (Pos. 5, 7(x3), 11, 18, 19(x5), 36, 41(x2), 43 + Dichtungssatz Umsteuerblock)**	**Bolsa de juntas motor (índ. 5, 7(x3), 11, 18, 19(x5), 36, 41(x2, 43 + bolsa de juntas del inversor)**	**1**
*****	**146 270 996**	**Pochette de maintenance (ind. 4 + pochette de joints moteur + ind. 2, 4, 7, 8, 13 de l'inverseur)**	**Servicing kit (ind. 4 + package of seals of the air motor + ind. 2, 4, 7, 8, 13 of the reversing block)**	**Servicekit (Pos. 4 + Dichtungssatz Motor + Pos. 2, 4, 7, 8, 13 für Umsteuerblock)**	**Bolsa de mantenimiento (índ. 4 + bolsa de juntas motor + índ. 2, 4, 7, 8, 13 del inversor)**	**1**

* Pièces de maintenance préconisées.
* Preceding the index number denotes a suggested spare part.
* Bezeichnete Teile sind empfohlene Ersatzteile.
* Piezas de mantenimiento preventivas.

N C : Non commercialisé.
N S : Denotes parts are not serviceable.
N S : Bezeichnete Teile gibt es nicht einzeln, sondern nur komplett.
N S : no suministrado.

Nota : Les pompes dont le numéro de série est > à 17 AJ 1291 sont équipées du bloc inverseur # 144.630.720. Ne monter l'ind. 2 (bague de guidage du bloc inverseur) que si votre bloc comporte un R.
Nota : The pumps with serial number is > to 17 AJ 1291 are fitted with the reversing-block # 144.630.720. Install ind. 2 (guide ring of the reversing-block) only if your revesring-block has R.
Hinweis: Die Pumpen mit der Fertigungsnummer > bis 17 AJ 1291 sind mit dem Umsteuerblock # 144.630.720 bestückt. Die Pos. 2 (Führungsbuchse des Umsteuerblocks) nur am Umsteurblock mit R Markierung montieren.
Nota : Las bombas cuyo número de serie es > a 17 AJ 1291 tienen el bloque inversor # 144.630.720. Montar el índ. 2 (anillo guía del bloque inversor) sólo si su bloque tiene un R.

MOTEUR A AIR, modèle 2000-4	AIR MOTOR, model 2000-4	#
LUFTMOTOR, Modell 2000-4	MOTOR DE AIRE, tipo 2000-4	146.271.000



Pièces spécifiques - Specific parts - Spezifische Teile - Partes específicas

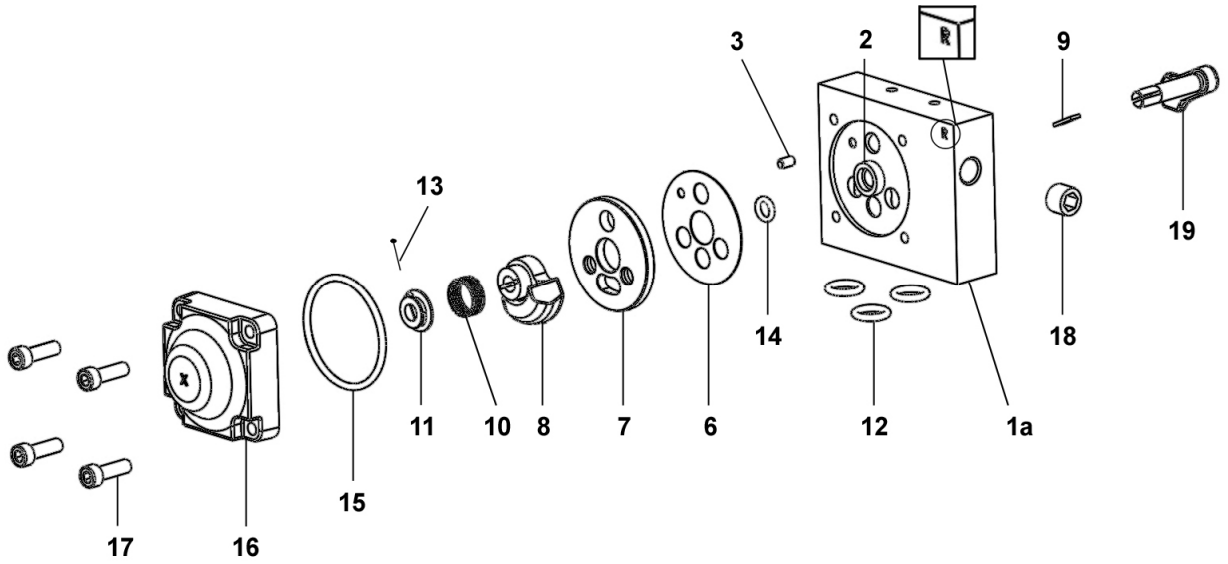
Moteur / Motor 2000-4T (turbo)

Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
2	046 271 001	Fond supérieur	Upper flange	Oberer Flansch	Fondo superior	1
6	046 271 002	Embase bloc inverseur	Base, reversing block	Grundplatte, Umsteuerblock	Base, bloque inversor	1
50	903 050 511	Distributeur 5/2 - T3	Distributor, 5/2 - T3	Verteiler 5/2 - T3	Distribuidor, 5/2 - T3	1
51	046 271 004	Embase distributeur	Base, distributor	Grundplatte, Verteiler	Base distribuidor	1
52	906 333 105	Bouchon 3/4 BSP (pour embase)	Plug, 3/4 BSP (for base)	Blindstopfen 3/4 BSP (für Grundplatte)	Tapón 3/4 BSP (para base)	4
53	930 151 548	Vis CHc M 6 x 50	Screw, CHc M 6 x 50	Schraube CHc M 6 x 50	Tornillo CHc M 6 x 50	4
54	905 120 905	Raccord coudé M 1/4 BSP - T 4x6	Elbow fitting, M 1/4 BSP - T 4x6	Winkelnippel AG 1/4 BSP - T 4x 6	Racor acodado M 1/4 BSP - T 4x6	5
55	050 371 001	Tuyau 4x6 (lg. 25 m)	Hose, 4x6 (length : 25 m / 984")	Schlauch 4x6 (Länge 25 m)	Tubería 4x6 (25 m de largo)	1
56	046 250 015	Silencieux	Silencer	Schalldämpfer	Silenciador	1
58	050 102 215	Raccord MM 3/4 BSP	Fitting, double male, 3/4 BSP	Doppelnippel AG 3/4 BSP	Racor, MM 3/4 BSP	1
59	904 123 006	Coude 3/4	Elbow, 3/4	Winkelnippel 3/4	Codo 3/4	1
60	050 102 634	Raccord M 3/4 BSP - 3/4 NPS (alimentation en air)	Fitting, M 3/4 BSP - 3/4 NPS (air supply)	Nippel AG 3/4 BSP - 3/4 NPS (Luftzufuhr)	Racor M 3/4 BSP - 3/4 NPS (alimentación en aire)	1

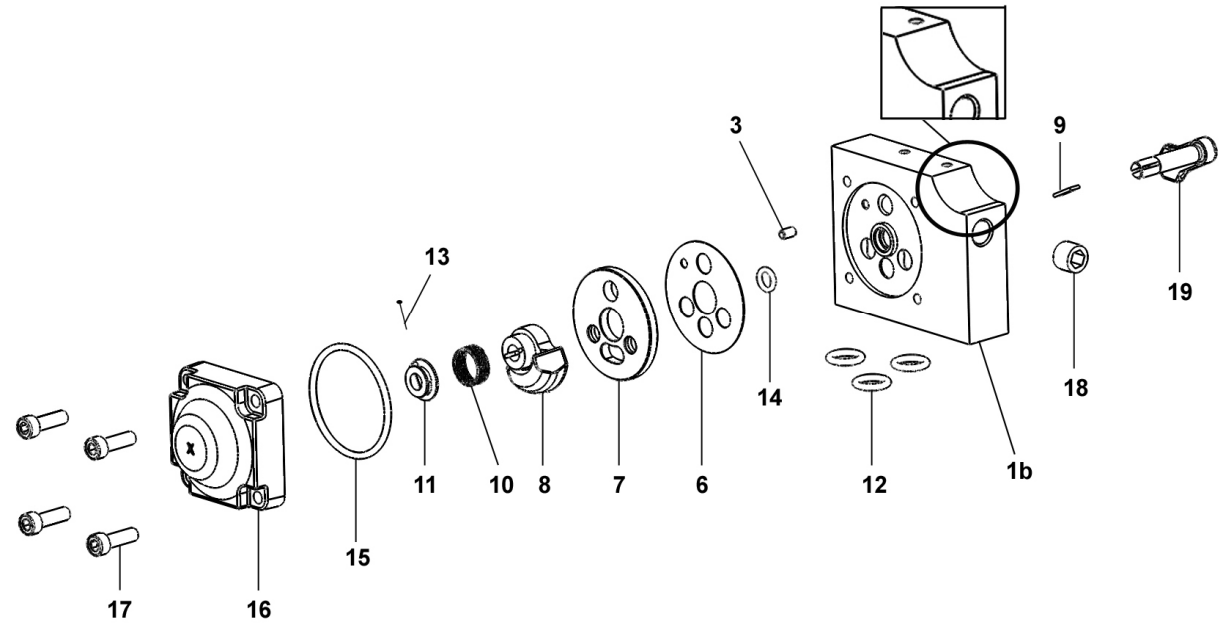
SAMES KREMLIN

Doc. 573.087.040 Date/Datum/Fecha : 11/05/17 Annule/Cancels/ Ersetzt/Anula : 03/06/14	**Modif. / Änderung :** Mise à jour / Update / Aktualisierung / Actualización + 144.630.720	**Pièces de rechange** **Spare parts list** **Ersatzteilliste** **Piezas de repuesto**

BLOC INVERSEUR	**REVERSING-BLOCK**	#
UMSTEUERBLOCK	**BLOQUE INVERSOR**	**NC / NS**



BLOC INVERSEUR DROIT AVEC DEUX ROULEMENTS	**RIGHT REVERSING-BLOCK WITH TWO BEARINGS**	#
RECHTER UMSTEUERBLOCK MIT ZWEI LAGERBUCHSEN	**BLOQUE INVERSOR DERECHO CON DOS RODAMIENTOS**	**144.630.720**



BLOC INVERSEUR	**REVERSING-BLOCK**	**#**
UMSTEUERBLOCK	**BLOQUE INVERSOR**	**NC / NS**

BLOC INVERSEUR DROIT AVEC DEUX ROULEMENTS	**RIGHT REVERSING-BLOCK WITH TWO BEARINGS**	**#**
RECHTER UMSTEUERBLOCK MIT ZWEI LAGERBUCHSEN	**BLOQUE INVERSOR DERECHO CON DOS RODAMIENTOS**	**144.630.720**

Pièces communes - Common parts - Gleiche Teile - Partes comunes

Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
*6	144 579 912	Joint de glace fixe (x 10)	Gasket seal (x 10)	Flachdichtung (10 x)	Junta de espejo fijo (x 10)	1
*7	046 170 508	Glace fixe	Base, fixed	Ventilplatte	Espejo fijo	1
*8	044 570 324	Glace mobile	Base, mobile	Ventilschieber	Espejo móvil	1
9	044 570 325	Clavette	Pin	Paßfeder (Keil)	Pasador	1
10	921 140 102	Ressort	Spring	Feder	Muelle	1
11	044 571 006	Butée de ressort	Stop, spring	Federführung	Tope de muelle	1
*12	144 579 922	Bague R 10 (x 10)	Ring, model R 10 (x 10)	O Ring R 10 (x 10)	Anillo, tipo R 10 (x 10)	3
*13	144 579 911	Goupille fendue (pochette de 10 goupilles + 1 butée ind. 11)	Pin (package of 10 pins + 1 stop ind. 11)	Splint (Satz à 10 Stück + 1 Führung Pos. 11)	Pasador (bolsa de 10 pasadores + 1 tope índ. 11)	1
*14	144 579 910	Bague R 6a (x 10)	Ring, model R 6a (x 10)	O Ring, R 6a (10 x)	Anillo, tipo R 6a (x 10)	1
*15	N C / N S	Joint de couvercle	Seal, cover	Deckeldichtung	Junta de tapa	1
16	144 630 415	Couvercle	Cover	Deckel	Tapa	1
17	933 151 277	Vis CHc M 6x20	Screw, model CHc M 6x20	Schraube, CHc M 6x20	Tornillo, tipo CHc M 6x20	4
18	906 333 102	Bouchon 1/4 BSP	Plug, model 1/4 BSP	Blindstopfen, 1/4 BSP	Tapón, tipo 1/4 BSP	1
19	046 170 510	Levier	Lever, control	Umsteuerhebel	Leva	1

Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
*	**146 270 950**	**Pochette de joints (ind. 6, 12(x3), 14, 15)**	**Package of seals (ind. 6, 12(x3), 14, 15)**	**Dichtungssatz (bestehend aus Pos. 6, 12(x3), 14, 15)**	**Bolsa de juntas (índ. 6, 12(x3), 14, 15)**	**1**
*	**144 630 425**	**Pochette de maintenance glaces (ind. 7, 8)**	**Servicing kit - bases (ind. 7, 8)**	**Servicekit - Ventil (Pos. 7, 8)**	**Bolsa de mantenimiento - espejos (índ. 7, 8)**	**1**

Pièces spécifiques - Specific parts - Spezifische Teile - Partes específicas

Pour / for / für / para # NC / NS

Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
*****	**144 630 410**	**Corps équipé**	**Block assembly, reversing**	**Umsteuerblock komplett**	**Cuerpo equipado**	**1**
1a	N C / N S	▪ Corps	▪ Body	▪ Körper	▪ Cuerpo	1
2	N C / N S	▪ Bague de guidage	▪ Guide ring	▪ Führungsbuchse	▪ Anillo guía	1
3	N C / N S	▪ Goupille ∅ 4 x 8	▪ Pin ∅ 4 x 8	▪ Splint ∅4 x 8	▪ Pasador ∅ 4 x 8	1
-	N C / N S	▪ Butée (collée sur corps ind.1a)	▪ Stop (glued on part ind. 1a)	▪ Anschlag (auf Körper geklebt ind.1a)	▪ Tope (pegado en cuerpo índ. 1a)	2
-	N C / N S	▪ Roulement à bille	▪ Ball bearing	▪ Kugellager	▪ Rodamiento de bolas	1

Pour / for / für / para # 144.630.720

Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
*****	**144 630 715**	**Corps équipé**	**Block assembly, reversing**	**Umsteuerblock komplett**	**Cuerpo equipado**	**1**
1b	N C / N S	▪ Corps	▪ Body	▪ Körper	▪ Cuerpo	1
3	N C / N S	▪ Goupille ∅ 4 x 8	▪ Pin ∅ 4 x 8	▪ Splint ∅4 x 8	▪ Pasador ∅ 4 x 8	1
-	N C / N S	▪ Butée (collée sur corps ind.1b)	▪ Stop (glued on part ind. 1b)	▪ Anschlag (auf Körper geklebt ind.1b)	▪ Tope (pegado en cuerpo índ. 1b)	2
-	N C / N S	▪ Roulement à bille	▪ Ball bearing	▪ Kugellager	▪ Rodamiento de bolas	2

* Pièces de maintenance préconisées.
* Preceding the index number denotes a suggested spare part.
* Bezeichnete Teile sind empfohlene Ersatzteile.
* Piezas de mantenimiento preventivas.

N C : Non commercialisé.
N S : Denotes parts are not serviceable.
N S : Bezeichnete Teile gibt es nicht einzeln, sondern nur komplett .
N S : no suministrado.

Nota : Ne monter l'ind. 2 (bague de guidage du bloc inverseur) que si votre bloc inverseur comporte un R.

Nota : Install ind. 2 (guide ring of the reversing-block) only if your reversing-block has R.

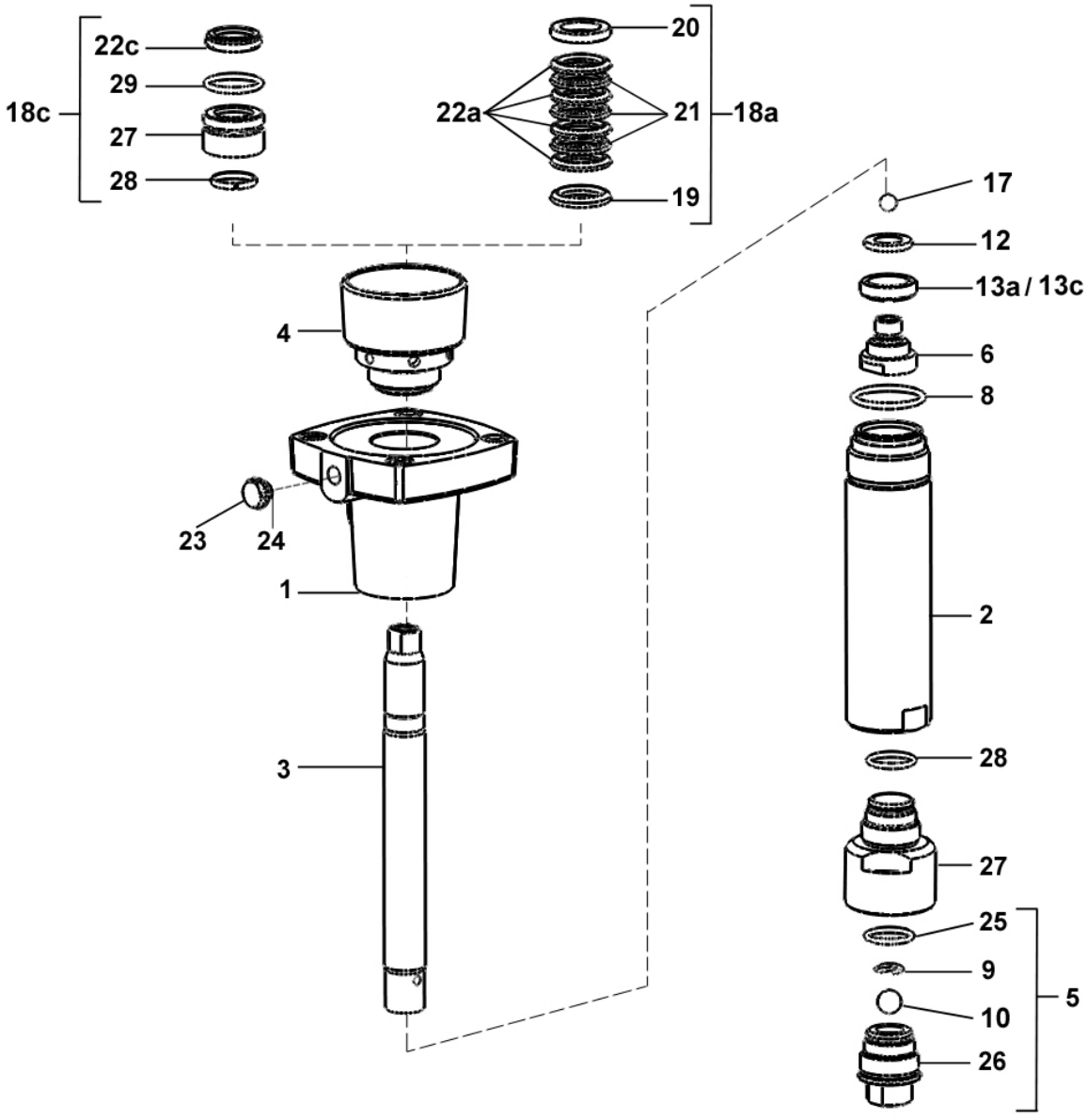
Hinweis: Die Pos. 2 (Führungsbuchse des Umsteuerblocks) nur am Umsteuerblock mit R Markierung montieren.

Nota : Montar el índ. 2 (anillo guía del bloque inversor) sólo si su bloque inversor tiene un R.

SAMES KREMLIN

Doc. 573.397.050 Date/Datum/Fecha : 02/11/18 Annule/Cancels/ Ersetzt/Anula : 07/03/12	**Modif. / Änderung :** Mise à jour / Update / Aktualisierung / Actualización	**Pièces de rechange** **Spare parts list** **Ersatzteilliste** **Piezas de repuesto**

HYDRAULIQUE, modèle C100 WB (Clapet d'aspiration : 1")	**FLUID SECTION, model C100 WB (Suction valve : 1")**	#
HYDRAULIKTEIL, Modell C100 WB (Saugventil: 1")	**HIDRÁULICA, tipo C100 WB (Válvula aspiración : 1")**	**144.960.800**



Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
1	044 960 001	Bride supérieure	Upper flange	Oberer Flansch	Brida superior	1
*2	044 960 002	Cylindre	Cylinder	Materialzylinder	Cilindro	1
*3	044 960 003	Piston	Piston	Materialkolben	Pistón	1
4	044 950 004	Cuve presse-garniture	Wetting-cup	Spülmitteltasse	Cubeta prensa-guarnición	1
5	**144 970 040**	**Clapet d'aspiration assemblé 1"**	**Suction valve assembly 1"**	**Ansaugventil, komplett 1"**	**Válvula aspiración completa 1"**	**1**
9	044 695 010	▪ Jonc	▪ Rush	▪ Sicherungsring	▪ Anillo de retención bola	1
10	907 414 269	▪ Bille ∅ 27,7, inox 440C	▪ Ball ∅ 27,7, stainless steel 440C	▪ Kugel, ∅ 27,7, Edelstahl 440C	▪ Bola ∅ 27,7, inox 440C	1
25	050 040 319	▪ Joint torique	▪ O Ring	▪ O-Ring	▪ Junta O Ring	1
26	NC / NS	▪ Corps de clapet	▪ Valve body	▪ Saugventil	▪ Cuerpo de válvula	1
*6	044 960 215	Clapet de refoulement	Exhaust valve	Druckventil	Válvula de expulsión	1
8	050 040 317	Joint torique	O Ring	O-Ring	Junta O Ring	1
12	044 960 204	Rondelle GT	Washer GT	Scheibe, GT	Arandela GT	1
13	909 150 215	Joint GT inférieur (garniture mobile)	Seal GT lower (mobile packing)	GT Dichtung (mobile Packung)	Junta GT inferior (guarnición móvil)	1
17	907 414 223	Bille ∅ 9,52, inox 440C	Ball ∅ 9,52 (3/8 "), stainless steel 440C	Kugel, ∅ 9,52, Edelstahl 440C	Bola ∅ 9,52, inox 440C	1
18	**-**	**Garniture supérieure**	**Upper packing**	**Obere Packung**	**Guarnición superior**	**1**
19	044 960 011	▪ Bague male, inox	▪ Male ring, stainless steel	▪ Unterer Stützring, Edelstahl	▪ Anillo macho, inox	1
20	044 960 012	▪ Bague femelle, inox	▪ Female ring, stainless steel	▪ Oberer Stützring, Edelstahl	▪ Anillo hembra, inox	1
21	909 050 913	▪ Joint chevron, polyfluid	▪ Chevron seal, polyfluid	▪ Packungsring, Polyfluid	▪ Junta chevrón, polifluida	3
22	109 050 818	▪ Joint chevron, PTFEG (pochette de 10)	▪ Chevron seal, PTFEG (pack of 10)	▪ Packungsring, PTFEG (10 St.)	▪ Junta chevrón, PTFEG (bolsa de 10)	4
23	144 950 012	Bouchon de vidange	Drain plug	Ablaßschraube	Tapón de vaciado	1
24	109 020 401	▪ Joint plat (x 5)	▪ Flat seal (x 5)	▪ Flachdichtung (5 Stück)	▪ Junta plana (bolsa de 5)	1
27	044 960 801	Raccord d'adaptation	Fitting	Nippel	Racor	1
28	050 040 318	Joint torique	O Ring	O-Ring	Junta O Ring	1

ACCESSOIRES - ACCESSORIES - ZUBEHÖR - ACCESORIOS

Ind. 31



Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
31	044 950 008	Clé pour cuve presse-garniture	Wrench for wetting-cup	Schlüssel für Spülmitteltasse	Llave para prensaestopa	1
-	149 990 020	Flacon de lubrifiant T (125 ml)	T lubricant (125 ml / 4.4 oz)	Spülmittel T (125 ml)	Recipiente de lubricante T (125 ml)	1

POCHETTES - KITS - SÄTZE - BOLSAS

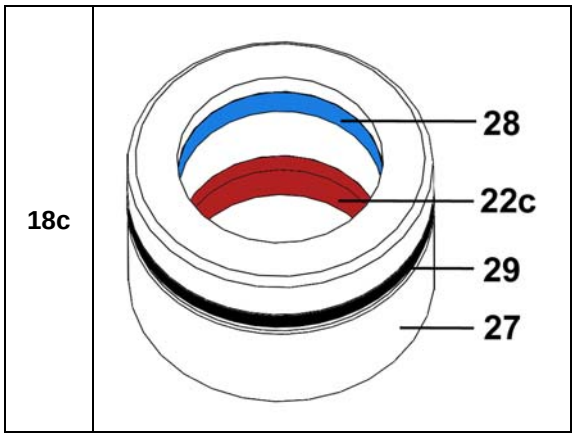
Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
*	**144 960 891**	**Pochette de joints (ind. 8, 9, 10, 13, 17, 21x3, 22x4, 24, 25, 28)**	**Package of seals (ind. 8, 9, 10, 13, 17, 21x3, 22x4, 24, 25, 28)**	**Dichtungssatz (beinhaltet Pos. 8, 9, 10, 13, 17, 21x3, 22x4, 24, 25, 28)**	**Bolsa de juntas (índ. 8, 9, 10, 13, 17, 21x3, 22x4, 24, 25, 28)**	**1**
*	**144 960 892**	**Pochette de maintenance (ind. 5, 6, 12 + pochette de joints)**	**Servicing kit (ind. 5, 6, 12 + package of seals)**	**Servicekit (beinhaltet Pos. 5, 6, 12 und den Dichtungssatz)**	**Bolsa de mantenimiento (índ. 5, 6, 12 + bolsa de juntas)**	**1**

* Pièces de maintenance préconisées.
* Preceding the index number denotes a suggested spare part.
* Bezeichnete Teile sind empfohlene Ersatzteile.
* Piezas de mantenimiento preventivas.

N C : Non commercialisé.
N S : Denotes parts are not serviceable.
N S : bezeichnete Teile gibt es nicht einzeln, sondern nur komplett.
N S : no suministrado.

OPTION - ON REQUEST - OPTIONEN - OPCIÓN

Pour produit hydro / for hydro material / für Wassermaterialen / para producto hidro



Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
13c	109 060 310	Joint de piston PU (pochette de 2)	Piston seal, Polyurethane (pack of 2)	Kolbendichtung, PU (2 St.)	Junta de pistón, Poliuretano (bolsa de 2)	1
18c	144 960 150	Cartouche supérieure avec joint PU	Upper packing with Polyurethane seal	Obere Packung, PU -Dichtung	Cartucho superior con junta de Poliuretano	1
22c	109 060 309	▪ Joint de tige PU (pochette de 2)	▪ Rod seal, Polyurethane (pack of 2)	▪ PU-Abstreifring (2 St.)	▪ Junta de eje, Poliuretano (bolsa de 2)	1
27	NC / NS	▪ Corps de cartouche	▪ Cartridge body	▪ Packungskörper	▪ Cuerpo de cartucho	1
28	NC / NS	▪ Segment	▪ Segment	▪ Segment	▪ Segmento	1
29	NC / NS	▪ Joint O-Ring noir	▪ O-Ring seal, black	▪ O-Ring, schwarz	▪ Junta tórica negra	1

Doc. 573.403.050 Date/Datum/Fecha : 19/10/18 Annule/Cancels/ Ersetzt/Anula : 09/06/11	**Modif. / Änderung :** Mise à jour / Update / Aktualisierung / Actualización	**Pièces de rechange** **Spare parts list** **Ersatzteilliste** **Piezas de repuesto**

EQUIPEMENT D'AIR / AIR SUPPLY / LUFTAUSRÜSTUNG / EQUIPO DE AIRE
Avec 1 détendeur / with 1 air regulator / mit 1 Druckminderer / con 1 manorreductor ,
Mod. 1/2"

➢ Moteur / Motor, Mod. 1000-4 & 2000-4

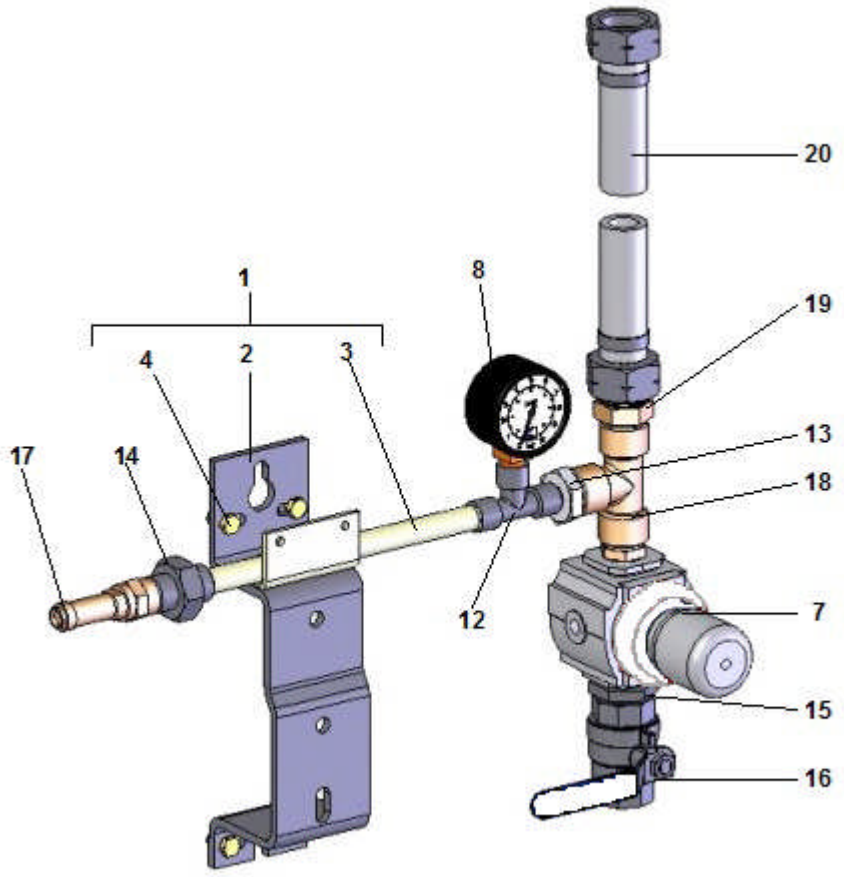
Equipement d'air (pour moteur 1000-4 ou 2000-4)

Air supply (for air motor, model 1000-4 or 2000-4)

Luftausrüstung (für Luftmotor 1000-4 oder 2000-4)

Equipo de aire (para motor, tipo 1000-4 o 2000-4)

 # 151.790.160



Pièces communes - Common parts - Gleiche Teile - Partes comunes

Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
1	**044 910 121**	**Support pompe équipé**	**Pump bracket assembly**	**Komplette Pumpenhalterung**	**Soporte de bomba equipado**	**1**
2	044 910 122	▪ Support pompe	▪ Pump bracket	▪ Pumpenhalterung	▪ Soporte de bomba	1
3	051 751 011	▪ Support équipement d'air	▪ Air supply bracket	▪ Luftausrüstungs-halterung	▪ Soporte equipo de aire	1
4	144 910 129	▪ Pochette de 4 vis, 4 écrous, 4 rondelles	▪ Pack of 4 screws, 4 nuts, 4 washers	▪ Satz à 4 Schrauben, 4 Muttern, 4 Scheiben	▪ Bolsa de 4 tornillos,4 tuercas, 4 arandelas	1
*7	016 470 000	Détendeur d'air 1/2 - 0 - 10 bar - (volant phosphore)	Air regulator, model 1/2 - 0 - 10 bar / 0 - 145 psi - knob (pantone 382 colour)	Druckminderer, 1/2 - 0 - 10 bar (pantone 382 Stellglocke)	Manorreductor de aire, tipo 1/2 - 0 - 10 bar (pomo de color 382)	1

Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
*8	910 011 402	Manomètre 0 - 10 bar	Gauge, 0 - 10 bar / 0 - 145 psi	Manometer, 0 - 10 bar	Manómetro, 0 - 10 bar	1
12	552 436	Té F 1/4"	Tee, F 1/4"	T-Stück , F 1/4"	Te, H 1/4"	1
13	552 475	Raccord M 1/4" - M 1/2"	Fitting, double male, 1/4" - 1/2"	Doppelnippel, AG 1/4" - AG 1/2"	Racor, M 1/4" - M 1/2"	1
14	552 486	Manchon 1/4"	Sleeve, 1/4"	Muffe 1/4"	Manguito 1/4"	1
15	552 474	Raccord M 1/2" - M 3/4"	Fitting, double male, 1/2" - 3/4 "	Doppelnippel, AG 1/2 " - AG 3/4 "	Racor, M 1/2 "- M 3/4 "	1
16	903 090 208	Robinet F 3/4 BSP	Valve, F 3/4 BSP	Absperrhahn, F 3/4 BSP	Grifo, H 3/4 BSP	1
17	903 080 401	Soupape de décharge - tarage 6,5 bar	Discharge valve - setting 6.5 bar / 94 psi	Sicherheitsventil - eingestellt 6,5 bar	Válvula de seguridad - tarado 6,5 bar	1
18	552 438	Té F 1/2"	Tee, F 1/2"	T-Stück , F 1/2"	Te, H 1/2"	1

Pièces spécifiques - Specific parts - Spezifische Teile - Partes específicas

Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
19	050 102 401	Raccord M 1/2 BSP - M 3/4 NPS	Adaptor M 1/2 BSP - M 3/4 NPS	Nippel M 1/2 BSP - M 3/4 NPS	Racor, M 1/2 BSP - M 3/4 NPS	1
20	050 383 109	Tuyau ∅ int. 16 (avec écrous 3/4 NPS)	Hose ∅ 16 ID / 3/8 dia. (with nuts, 3/4 NPS)	Schlauch ∅ 16 ID (mit Muttern 3/4 NPS)	Tubería ∅ int. 16 (con tuercas 3/4 NPS)	1

➢ Moteur / Motor, Mod. 500-4

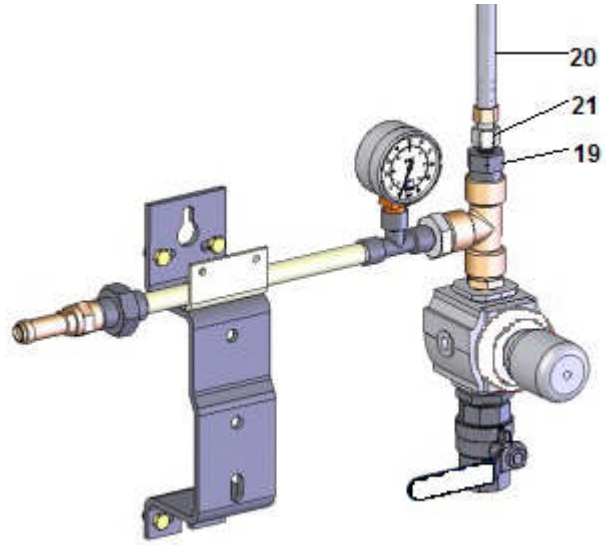
Equipement d'air
(pour moteur 500-4)

Air supply
(for air motor, model 500-4)

Luftausrüstung
(für Luftmotor 500-4)

Equipo de aire
(para motor, tipo 500-4)

 # 151.790.170



Pièces spécifiques - Specific parts - Spezifische Teile - Partes específicas

Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
19	050 102 633	Raccord M 1/2 BSP - M 1/4 NPS	Adaptor M 1/2 BSP - M 1/4 NPS	Nippel M 1/2 BSP - M 1/4 NPS	Racor M 1/2 BSP - M 1/4 NPS	1
20	050 372 226	Tuyau polyuréthane noir T 8x12	Hose (black), polyurethane T 8x12	Schwarzer Schlauch aus Polyurethan T 8x12	Tubería poliuretane (negra) T 8x12	1
21	050 231 702	Raccord droit avec écrou 1/4 NPS	Straigth fitting with nut 1/4 NPS	Gerader Nippel mit Mutter 1/4 NPS	Racor recto con tuerca 1/4 NPS	1

➢ Moteur / Motor, Mod. 2000-2

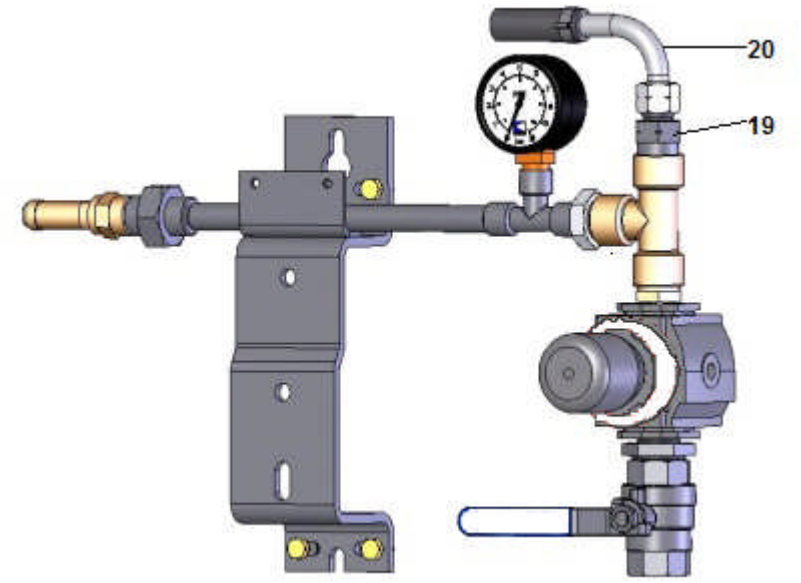
Equipement d'air
(pour moteur 2000-2)

Air supply
(for air motor, model 2000-2)

Luftausrüstung
(für Luftmotor 2000-2)

Equipo de aire
(para motor, tipo 2000-2)

 # 144.920.200



Pièces spécifiques - Specific parts - Spezifische Teile - Partes específicas

Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
19	050 102 629	Raccord M 1/2 BSP - M 3/8 NPS	Adaptor M 1/2 BSP - M 3/8 NPS	Nippel M 1/2 BSP - M 3/8 NPS	Racor M 1/2 BSP - M 3/8 NPS	1
20	050 381 507	Tuyau ∅ int. 10 (avec écrous 3/8 NPS)	Hose ∅ 10 ID / 3/8 dia. (with nuts, 3/8 NPS)	Schlauch ∅ 10 ID (mit Muttern 3/8 NPS)	Tubería ∅ int. 10 (con tuercas 3/8 NPS)	1

➢ Moteur / Motor, Mod. 1000-4 T & 2000-4 T

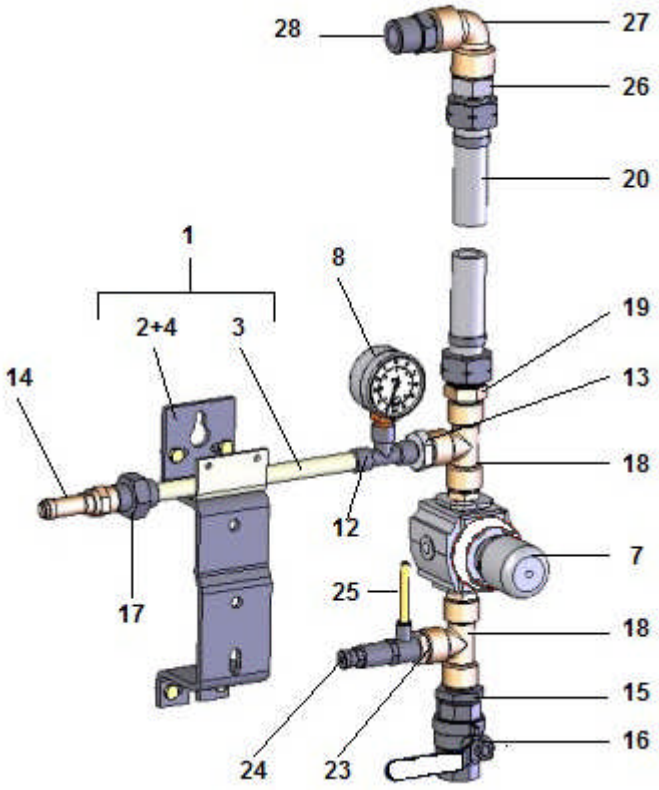
Equipement d'air pour moteur TURBO

Air supply for TURBO motor

Luftausrüstung für TURBO motor

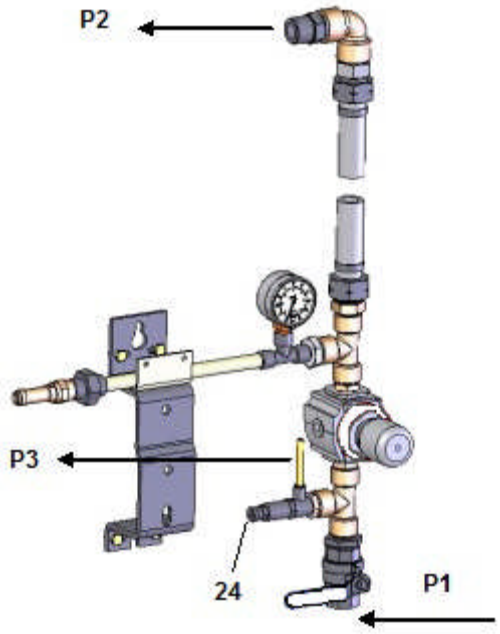
Equipo de aire para motor TURBO

 # 151.796.150



Pièces spécifiques - Specific parts - Spezifische Teile - Partes específicas

Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
18	552 438	Té FFF 1/2"	Tee, FFF 1/2"	T-Stück , IG 1/2 "	Te, HHH 1/2"	1
19	050 102 401	Raccord M 1/2 BSP - M 3/4 NPS	Adaptor M 1/2 BSP - M 3/4 NPS	Nippel M 1/2 BSP - M 3/4 NPS	Racor M 1/2 BSP - M 3/4 NPS	1
20	050 383 104	Tuyau ∅ int. 16 (avec écrous 3/4 NPS)	Hose ∅ 16 ID / 3/8 dia. (with nuts, 3/4 NPS)	Schlauch ∅ 16 ID (mit Muttern 3/4 NPS)	Tubería ∅ int. 16 (con tuercas 3/4 NPS)	1
20	904 653 004	Raccord MM 1/2 BSP	Fitting, double male, 1/2 " BSP	Doppelnippel, AG 1/2 "	Racor, MM 1/2 BSP	1
23	552 411	Réduction M 1/2" - F 1/4"	Adapter M 1/2" - F 1/4"	Reduziernippel AG 1/2" - IG 1/4"	Reducción M 1/2"- H 1/4"	1
*24	903 130 508	Régulateur de pression	Pressure regulator	Druckventil	Regulator de presión	1
25	050 371 001	Tuyau ∅ 4 x 6	Hose ∅ 4 x 6	Schlauch ∅ 4 x 6	Tubería ∅ 4 x 6	1
26	050 102 634	Raccord M 3/4NPS - M 3/4G	Fitting, double male, 3/4NPS - 3/4G	Doppelnippel, AG3/4NPS - AG3/4G	Racor, M 3/4NPS - M 3/4G	1
27	552 429	Coude FF 3/4"	Elbow, FF 3/4"	Winkelnippel, IG 3/4"	Codo, HH 3/4"	1
28	050 102 215	Raccord MM 3/4"	Fitting, double male, 3/4"	Doppelnippel, AG 3/4 " - AG 3/4 "	Racor MM 3/4"	1



P1 = 6 bar max. / 87 psi

P2 = 1 → 5,5 bar / 14.5 → 80 psi
(air de puissance / power air / Arbeitsluft / aire de potencia)

P3 = 4 bar max. / 58 psi max.
(air de pilotage / pilot air / Steuerluft / aire de pilotaje)

Le régulateur (24) est préréglé en usine pour délivrer une pression de 4 bar max.

The regulator (24) is preset in the factory to give a maximum pressure of 4 bar / 58 psi.

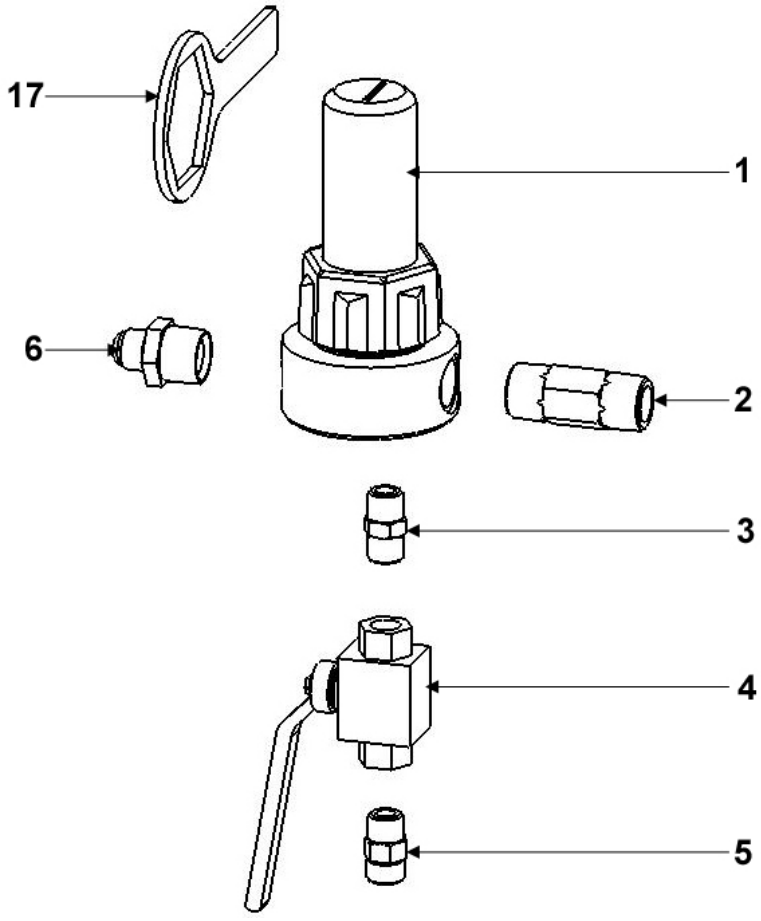
Der Druckregler (24) ist werksseitig auf einen maximalen Steuerluftdruck von 4 bar eingestellt.

El regulador (24) se regla en la fábrica para aportar una presión máxima de 4 bar.

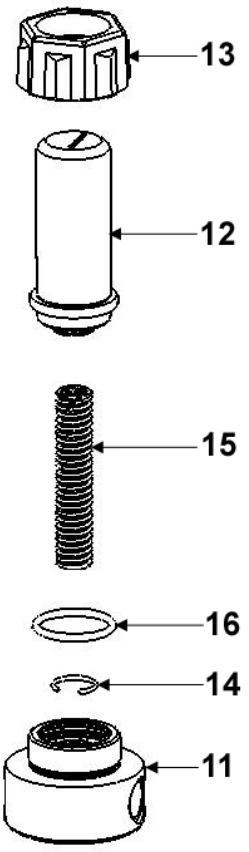
* Pièces de maintenance préconisées.
* Preceding the index number denotes a suggested spare part.
* Bezeichnete Teile sind empfohlene Ersatzteile.
* Piezas de mantenimiento preventivas.

Doc. 573.327.050 Date/Datum/Fecha : 15/11/18 Annule/Cancels/ Ersetzt/Anula : 10/10/11	**Modif. / Änderung :** Mise à jour / Update / Aktualisierung / Actualización	**Pièces de rechange** **Spare parts list** **Ersatzteilliste** **Piezas de repuesto**

FILTRE PRODUIT HP, modèle 3/4 inox	**HP FLUID FILTER, model 3/4 stainless steel**
HP MATERIALFILTER, Modell 3/4 Edelstahl	**FILTRO PRODUCTO AP, tipo 3/4 inox**



Ind. 1



FILTRE EQUIPÉ pour pompes AIRLESS®	EQUIPPED FILTER for AIRLESS pumps	#
AUSGERÜSTETER FILTER für AIRLESS-Pumpen	FILTRO EQUIPADO para bombas AIRLESS	155.581.400

Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
*1	155 581 450	Filtre nu inox (voir détail)	Bare filter, stainless steel (see detail)	Nackter Filter - Edelstahl (Siehe Detail)	Filtro solo, inox (consultar detalle)	1
2	055 581 401	Mamelon inox 3/4 NPS	Nippel 3/4 NPS, stainless steel	Rohrnippel 3/4 NPS, Edelstahl	Pivote de centrado inox 3/4 NPS	1
3	905 240 002	Raccord inox MM 3/8 NPT	Fitting, double male, 3/8 NPT	Doppelnippel AG 3/8 NPT	Racor inox, MM 3/8 NPT	1
*4	903 090 220	Vanne HP FF 3/8 BSP	HP valve FF 3/8 BSP	Kugelhahn, IG 3/8 BSP	Válvula AP, HH 3/8 BSP	1
5	050 102 436	Raccord inox M 18 x 125 - M 3/8 BSP	Adaptor, stainless steel, double male 18x125 - 3/8BSP	Doppelnippel - Edelstahl AG 3/8 BSP - M 18x1,25	Racor inox, M 18 x 125 - M 3/8 BSP	1
6	905 210 515	Raccord inox M 3/4 NPT - M 3/4 JIC	Adaptor, stainless steel, double male, 3/4 NPT - # 8 JIC (3/4 JIC)	Doppelnippel Edelstahl 3/4 NPT - 3/4 JIC	Racor, inox M 3/4 NPT - M 3/4 JIC	1
*7	000 161 112	Tamis n° 12 (280 µ)	Screen n° 12 (280 µ - 55 Mesh)	Filterelement Sieb Nr. 12 (280 µ)	Tamiz n° 12 (280 µ)	1

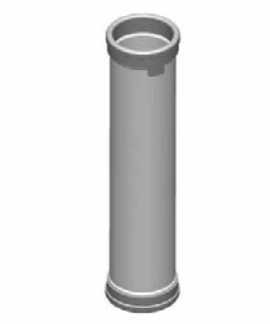
FILTRE NU (sans tamis)	BARE FILTER (without screen)	#
NACKTER FILTER (ohne Sieb)	FILTRO SOLO (sin tamiz)	155.581.450

Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
11	055 581 451	Embase 3/4	Base, model 3/4	Grundblock, Modell 3/4	Base, tipo 3/4	1
12	055 580 202	Cuve	Bowl	Filterglocke	Cubeta	1
13	055 280 002	Ecrou	Nut	Überwurfmutter	Tuerca	1
14	055 190 007	Jonc	Stop ring	Sicherungsring	Clips	1
15	055 190 005	Ressort	Spring	Feder	Muelle	1
*16	150 040 327	Joint (les 5)	Seal (pack of 5)	Dichtung (5 St.)	Junta (bolsa de 5)	1
17	049 030 018	Clé de démontage	Wrench	Schlüssel	Llave de desmontaje	1

* Pièces de maintenance préconisées.
* Preceding the index number denotes a suggested spare part.
* Bezeichnete Teile sind empfohlene Ersatzteile.
* Piezas de mantenimiento preventivas.

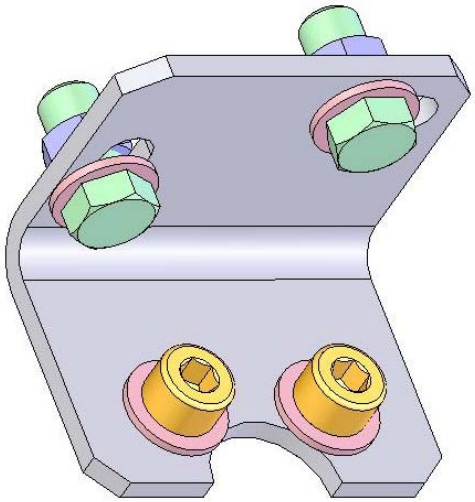
A LA DEMANDE - ON REQUEST - AUF WUNSCH - A PETICIÓN

Ind. 7



Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
-	000 161 101	Tamis n° 1 (37 µ)	Screen n° 1 (37 µ)	Sieb Nr. 1 (37 µ)	Tamiz n° 1 (37µ)	1
-	000 161 102	Tamis n° 2 (77 µ)	Screen n° 2 (77 µ)	Sieb Nr. 2 (77 µ)	Tamiz n° 2 (77 µ)	1
-	000 161 104	Tamis n° 4 (99 µ)	Screen n° 4 (99 µ)	Sieb Nr. 4 (99 µ)	Tamiz n° 4 (99 µ)	1
-	000 161 106	Tamis n° 6 (168 µ)	Screen n° 6 (168 µ)	Sieb Nr. 6 (168 µ)	Tamiz n° 6 (168 µ)	1
-	000 161 108	Tamis n° 8 (210 µ)	Screen n° 8 (210 µ)	Sieb Nr. 8 (210 µ)	Tamiz n° 8 (210 µ)	1
7	**000 161 112**	**Tamis n° 12 (280 µ)**	**Screen n° 12 (280 µ)**	**Sieb Nr. 12 (280 µ)**	**Tamiz n° 12 (280 µ)**	**1**
-	000 161 115	Tamis n° 15 (360 µ)	Screen n° 15 (360 µ)	Sieb Nr. 15 (360 µ)	Tamiz n° 15 (360 µ)	1
-	000 161 020	Tamis n° 20 (510 µ)	Screen n° 20 (510 µ)	Sieb Nr. 20 (510 µ)	Tamiz n° 20 (510 µ)	1
-	000 161 030	Tamis n° 30 (750 µ)	Screen n° 30 (750 µ)	Sieb Nr. 30 (750 µ)	Tamiz n° 30 (750 µ)	1

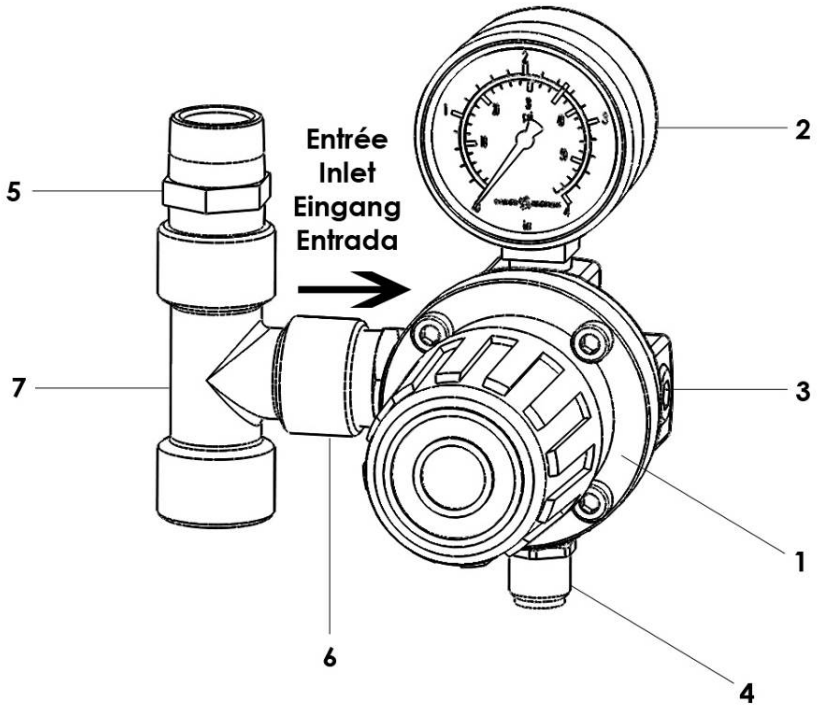
OPTION - ON REQUEST - OPTIONEN - OPCIÓN



Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
-	155 190 105	Support filtre avec vis, rondelles et écrous	Mounting bracket with screws, washers and nuts	Filterhalterung mit Schrauben, Scheiben und Muttern	Soporte filtro con tornillos, arandelas y tuercas	1

Doc. 573.035.050 Date/Datum/Fecha : 05/11/18 Annule/Cancels/ Ersetzt/Anula : 09/06/11	**Modif. / Änderung :** Mise à jour / Update / Aktualisierung / Actualización	**Pièces de rechange** **Spare parts list** **Ersatzteilliste** **Piezas de repuesto**

DETENDEUR DE PULVERISATION	**ATOMIZING AIR REGULATOR**	#
ZERSTÄUBERLUFTSET	**MANORREDUCTOR DE PULVERIZACIÓN**	**151.740.200**



Ind	#	Désignation	Description	Bezeichnung	Denominación	Qté
1	016 380 500	Détendeur d'air 1/4 - 3,5 bar - volant noir (Doc. 573.288.040)	Air regulator, 1/4 - 3.5 bar / 51 psi - black knob (Doc. 573.288.040)	Druckminderer, 1/4 - 3,5 bar - Schwarz Stellglocke (Doc. 573.288.040)	Manorreductor, 1/4 - 3,5 bar - pomo de color negro (Doc. 573.288.040)	1
2	910 011 404	Manomètre 0 - 4 bar	Gauge, 0 - 4 bar / 0 - 58 psi	Manometer, 0 - 4 bar	Manómetro, 0 - 4 bar	1
3	906 333 102	Bouchon 8 x 13	Plug, 8 x 13	Blindstopfen, 8 x 13	Tapón, 8 x 13	1
4	050 102 624	Raccord M 1/4 BSP - M 1/4 NPS	Fitting, double male, 1/4 BSP - 1/4 NPS	Doppelnippel M 1/4 BSP - M 1/4 NPS	Racor, M 1/4 BSP - M 1/4 NPS	1
5	552 464	Mamelon 1/2 - longueur 50 mm	Nipple 1/2 - length 50 mm / 2 "	Rohrnippel 1/2 - Länge 50 mm	Pivote de centrado 1/2 - 50 mm de largo	1
6	050 102 211	Raccord M 1/4 BSP - M 1/2 BSP	Fitting, double male, 1/4 BSP - 1/2 BSP	Doppelnippel, M 1/4 BSP - M 1/2 BSP	Racor, M 1/4 BSP - M 1/2 BSP	1
7	552 438	Té FFF 1/2	Tee, FFF 1/2	T-Stück FFF 1/2	Te HHH 1/2	1

Le détendeur de pulvérisation se monte entre la vanne d'arrivée d'air et le détendeur d'alimentation moteur.

Le détendeur (1) permet l'alimentation en air d'un pistolet AIRMIX® par le raccord (4). La pression d'air de pulvérisation est lue sur le manomètre (2).

Il se monte :

- sur l'équipement d'air des pompes AIRMIX® (pompes équipées d'un moteur 1000/4 ou 2000/4)
- sur l'équipement d'air des pompes AIRLESS® de **rapport de pression 40 bar maxi**.

ATTENTION : monter un pistolet AIRMIX® adapté à la pression délivrée par la pompe.

The atomizing air regulator must be installed between the air inlet valve and the air motor supply regulator.

An AIRMIX® gun can be supplied with air by means of the regulator (1) and of an adaptator (4). The atomizing air pressure is read on the gauge (2).

It must be installed :

- on the air supply of the AIRMIX® pumps (equipped with an air motor, model 1000/4 or 2000/4)
- on the air supply of the AIRLESS pumps (maximum pressure ratio 40 bar / 580 psi).

CAUTION: install an AIRMIX® gun suitable for the pressure delivered by the pump.

Das Zerstäuberluftset wird zwischen dem Lufteingangshahn und dem Pumpenluftregler eingebaut.

Der Druckminderer (1) versorgt die AIRMIX® Pistole mit Luft mit Hilfe eines Doppelnippels (4). Der eingestellte Druck wird am Manometer (2) abgelesen.

Dieses Set wird montiert :

- auf die Luftausrüstung der AIRMIX®Pumpen (mit einem Motor 1000/4 oder 2000/4 ausgestatteten Pumpen)
- auf die Luftausrüstung der AIRLESS Pumpen mit **Druckübersetzung maximal 40 bar**.

ACHTUNG : eine AIRMIX® Pistole montieren, die dem Druck der Pumpe entspricht.

El manorreductor de pulverización se monta entre la válvula de llegada de aire y el manorreductor de alimentación motor.

El manorreductor (1) permite alimentar en aire una pistola AIRMIX® mediante el racor (4). La lectura de la presión de aire de pulverización se lleva a cabo mediante el manómetro (2).

El regulador se monta :

- en el equipo de aire de las bombas AIRMIX® (bombas equipadas con un motor, tipo 1000/4 o 2000/4)
- en el equipo de aire de las bombas AIRLESS con una **relación de presión 40 bar máxima.**

OJO : instalar una pistola AIRMIX® adaptada a la presión que aporta la bomba.

AIRLESS PUMP

PREVENTIVE MAINTENANCE

TRANSLATION FROM THE ORIGINAL MANUAL

IMPORTANT : Before assembly and start-up, please read and clearly understand all the documents relating to this equipment (professional use only).

THE PICTURES AND DRAWINGS ARE NON CONTRACTUAL. WE RESERVE THE RIGHT TO MAKE CHANGES WITHOUT PRIOR NOTICE.

SAMES KREMLIN SAS
13, chemin de Malacher
38 240 - MEYLAN - France
☎ *: 33 (0)4 76 41 60 60*

www.sames-kremlin.com

- **PUMP**

  Make sure that the pump is clean and in good condition to increase equipment working life.

  If the pump is a intensive™ one :

  - Make sure the pump fluid outlet flange is always filled up with T lubricant (this T lubricant will normally be coloured by the paint).

  - Regularly clean the wetting-cup with solvent after having drained the lubricant (Unscrew the plug placed at the upper flange).

Guards (motor cover, coupling shields, connectors,…) have been designed for a safe use of the equipment.
The manufacturer will not be held responsible for bodily injury or failure and / or property damage due to destruction, the overshadowing or the partial or total removal of the guards.

Make sure that the suction strainer is clean and in good condition. Clean it regularly and replace it if it is necessary.

Flush the pump as often as necessary, specially when spraying pigment filled-material.

Whatever the case, when stopping the pump, always leave it filled with material :
For a short duration shutdown, if the flushing has not been carried out, leave the pump filled with material.
For a long duration shutdown, after flushing, leave it filled with solvent.

- **SPRAY GUN**

  Comply with the usual instructions of spray gun servicing (refer to spray gun manual).

- **FILTER**

  If the pump is equipped with a filter at the fluid outlet, comply with the usual instructions of filter servicing (refer to filter manual).

HIGH PRESSURE PUMP
FOR AIRMIX® AND AIRLESS SPRAYING

TROUBLESHOOTING

TRANSLATION FROM THE ORIGINAL MANUAL

IMPORTANT : Before assembly and start-up, please read and clearly understand all the documents relating to this equipment (professional use only).

THE PICTURES AND DRAWINGS ARE NON CONTRACTUAL. WE RESERVE THE RIGHT TO MAKE CHANGES WITHOUT PRIOR NOTICE.

SAMES KREMLIN SAS
13, chemin de Malacher
38 240 - MEYLAN - France
☎ *: 33 (0)4 76 41 60 60*

www.sames-kremlin.com

CAUSE	SOLUTION
The pump does not start.	Check the pump air supply.
Priming trouble : ➔ Air is always coming out from the spray gun. ➔ Air (or material) does not come out from the spray gun.	Be sure that the spray gun is fully opened and air evacuated through this one. Air intake at the fitting or at the suction rod. Check the pump valves. If a valve is sticked by dry paint, it can be unsticked without disassemblying it. Blow air pressure directly by suction fitting.
The pump does not stop at once when shutting off the spray gun : ➔ The pump stops only on down stroke. ➔ The pump stops only on up stroke.	 Check exhaust valve or valve seal. Check suction valve or upper cartridge.
The pump does not reverse.	Check spring of the air motor reversing-block. Lubricate reversing-block with HP 150 oil. Check if there is pilot air (depending on air motor model).
On intensive™ pump, the lubricant into the cup is fastly coloured.	Check the upper packing (tighten the cup or change seals if it is necessary).
On FLOWMAX ® pump, leakage of fluid at the bottom of the air motor.	Check bellow.
Spraying trouble.	Refer to spray gun manual.
Decrease of material flow.	Refer to filter instruction manual.

HIGH PRESSURE PUMP
FOR AIRMIX® AND AIRLESS SPRAYING

OPERATING PRINCIPLE AND START-UP

TRANSLATION FROM THE ORIGINAL MANUAL

IMPORTANT : Before assembly and start-up, please read and clearly understand all the documents relating to this equipment (professional use only).

THE PICTURES AND DRAWINGS ARE NON CONTRACTUAL. WE RESERVE THE RIGHT TO MAKE CHANGES WITHOUT PRIOR NOTICE.

SAMES KREMLIN SAS
13, chemin de Malacher
38 240 - MEYLAN - France
☎ *: 33 (0)4 76 41 60 60*

www.sames-kremlin.com

1. OPERATING PRINCIPLE

The pump (A) consists of :

- an alternating air motor (B).
- an hydraulic section(C) mechanically coupled to the air motor (B).

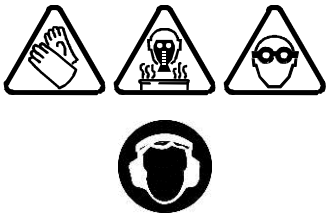
The air motor is supplied with compressed air by means of the regulator knob (D) (pantone 382 colour knob). The pressure is read on the gauge (E).

During its alternating movement, the air motor drives the piston of the hydraulic section (C). The fluid is drawn in (L) and forced under pressure in (N). Due to its design, the pressure is always the one read on the gauge (E) x the pump ratio.

⇒ To adjust the fluid flow rate, turn the regulator knob (D) (pantone 382 colour knob) (Gauge E).

The pumps are intensive™ ones or FLOWMAX ® ones (with bellow).

2. START UP

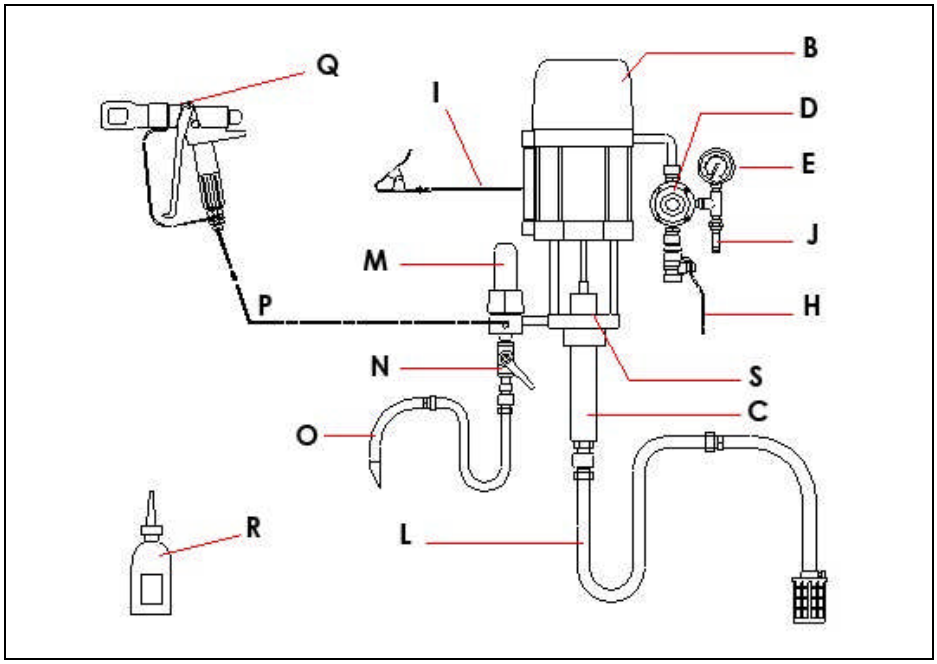


Protective clothing (gloves, protective masks, glasses, hearing protective earplug, protective clothing) should be worn to comply with the recommendations.

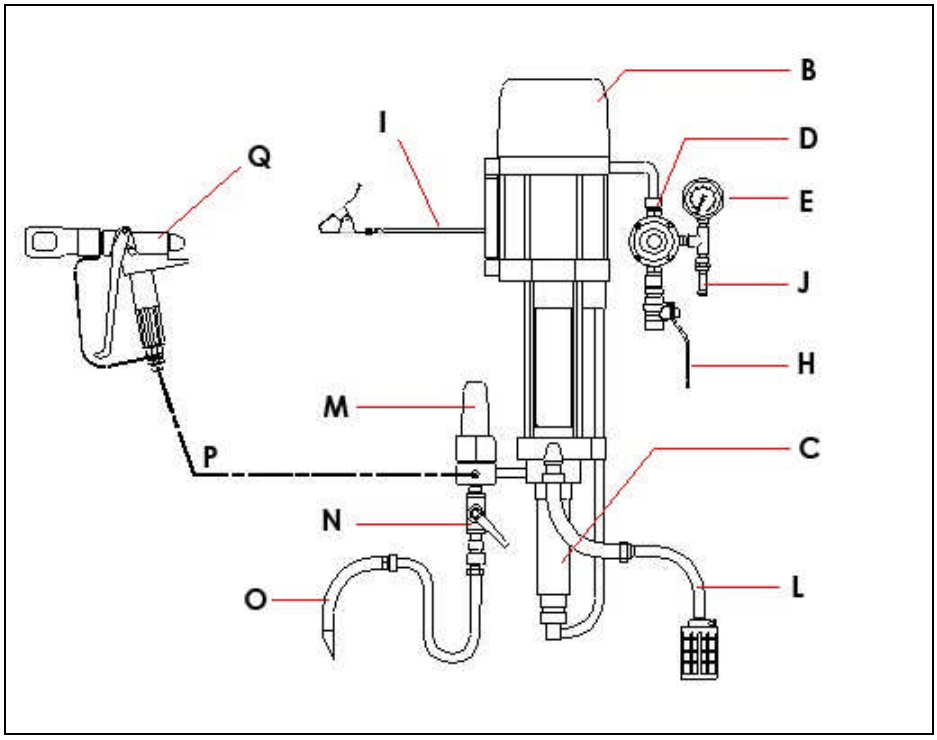
The working area must be correctly ventilated.

2-1 PUMP SUPPLIED IN SUCTION

STANDARD INTENSIVE™ PUMP



FLOWMAX ® AIRLESS PUMP



Captions :

A	Intensive™ or FLOWMAX ® pump (B + C)	L	Suction rod (depending on version)
B	Air motor	M	Accumulator filter (depending on version)
C	Fluid section	N	Air shut off valve (depending on version)
D	'MOTOR AIR' air regulator	O	Air shut off rod (depending on version)
E	Gauge	P	HP Fluid hose
H	Air inlet valve	Q	Gun
I	Ground	R	T lubricant (125 ml / 4.4 oz) (only for intensive™ pump)
J	Relief valve	S	Wetting-cup (only for intensive™ pump)

(For specific installation, please contact your SAMES KREMLIN representative).

Nota : If the pump is equipped with an accumulator filter (M), the filter is supplied with a screen n° 12 (filtration size : 280 µ or 55 mesh). The screen is recommended for the use of an AIRLESS gun fitted with a nozzle model 20. If the fluid spraying is carried out by means of an other nozzle, please choose an other screen (refer to filter instruction manual).Adjust the screen to the application.

Guards (air motor cover, coupling shields, housings …) have been designed for safe use of the equipment.
The manufacturer will not be held responsible for bodily injury or failure and / or damage to property due to removal or partial removal of the guards

Start up procedure :

1 - Ground the pump.

2 - **If the pump is a intensive™ one, fill up the wetting-cup (S) with "T" lubricant (R) or with an appropriate solvent.**

3 - Unscrew the air regulator (D).

4 - Interconnect the equipment with the air pressure network (clean air - P< 6 bar / 87 psi). Install a water drop, model 3/4" if it is necessary.

5 - Connect all the hoses , compressed air general supply hose and fluid hose (P), as well as the gun (Q).

Nota : Comply with the diameters of hoses recommended in the specifications of the pump.

6 - Remove the nozzle from the gun.

- **FLUSHING WITH SOLVENT**

7 - Immerse suction rod (L) and air shut off rod (O) into the material container.

8 - Open air shut off valve (N).

9 - Open the valve (H) of the pump air equipment to supply the air motor.

Nota : If the air motor is a 5000 or a 8000 version, it needs pilot air to operate. The pump air equipment supplies pilot air to the air motor. The air supply pressure is adjusted previously in the factory to 4 bar / 58 psi maximum.

10 - Increase the air regulator (D) so that the pump runs slowly (Pressure between 0.5 and 1 bar / 7.25 to 14.503 psi).

11 - Observe the drain (O); air bubbles come out from it. When bubbles no longer come out from it, shut off the drain valve (N).

- **PRIMING WITH MATERIAL**

  12 - Remove suction rod (L) and drain rod (O) from material container and immerse them in a solvent filled container.

  13 - Open drain valve (N), wait until the material flows out regularly, then shut off the drain valve (N).

  14 - Point the spray gun towards the material container and trigger the gun until the material flows out regularly.

- **WORK**

  12 - Remove suction rod (L) and drain rod (O) from material container and immerse them in a solvent filled container.

  13 - Open drain valve (N), wait until the material flows out regularly, then shut off the drain valve (N).

  14 - Point the spray gun towards the material container and trigger the gun until the material flows out regularly.

Nota : Some of these pumps are designed for AIRMIX ® spraying when using long hoses and medium or high viscosity fluids.

For this use, a spraying air kit shall be mounted on the pump air supply in order to feed compressed air to the spray gun.

2-2 PUMP SUPPLIED IN FILLING (CIRCULATING)

Interconnect the fluid inlet of the pump with the circulating supply hose and start up the pump as it is specified previously.

If the pump is a FLOWMAX ® one :

WARNING:

→ **Fluid section filling pressure :** 2 bar maximum / 29 psi maximum

→ **WARNING : Do not create overpressure.**

→ **Never use** the pump when **an isolating gate on the supply circuit** (upstream from the FLOWMAX ® fluid section) is shut : **it would damage the bellows**.

→ **Do not install** a material regulator on the supply circuit or any arrangement that could perform as a non-return valve.

3. SHUTDOWN AT THE END OF THE WORK

- **SHORT DURATION SHUTDOWN**

  1 - Decrease the material pressure of air regulator (D) until reading **0 bar / 0 psi** on gauge (E).

  2 - Trigger the gun to depressurize the system.

  3 - Remove the nozzle of the spray gun and soak it into solvent.

- **LONG DURATION SHUTDOWN**

  1 - Decrease the material pressure of air regulator (D) until reading **1 bar / 14.503 psi** on gauge (E).

  2 - Remove the nozzle from the spray gun and soak it into solvent.

  3 - Open the drain valve. The pump must operate at low speed. If the speed is too high, decrease the pump air pressure (D).

  4 - Remove the suction rod and the drain rod from the material container and immerse it in a solvent-filled container. Take all the appropriate precautions in the presence of flammable solvents.

  5 - When the solvent flows out clear and clean, close the drain valve.

  6 - Point the spray gun towards the material container and press the gun trigger. When the solvent flows out, point the gun towards the recovery container.

  7 - When the solvent flows out regularly, release the spray gun trigger.

  Nota : If the pump is a intensive™ one, release the spray gun trigger when the pump piston is in a low position. To prevent from damaging the seals when starting once again the pump, the piston must be immersed into solvent.

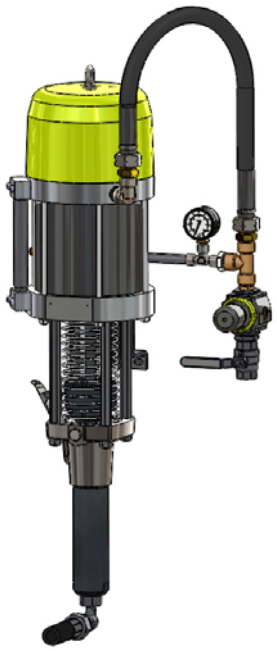
  8 - Fully unscrew the air regulator (D) and shut off the main compressed air valve (valve H).

  9 - Trigger the spray gun trigger to decompress the hoses. Therefore, the pump and the hose remain filled with solvent at the atmospheric pressure.

4. SAFETY DEVICE

Guards (air motor cover, coupling shields, housings ...) have been designed for safe use of the equipment.
The manufacturer will not be held responsible for bodily injury or failure and / or damage to property due to removal or partial removal of the guards

A relief-valve (setting : 6.5 bar / 94 psi) is fitted on the pump air motor - thus protecting this one from an overpressure which could damage it.



AIRLESS PUMP

40C100 WB

TECHNICAL FEATURES

TRANSLATION FROM THE ORIGINAL MANUAL

IMPORTANT : Before assembly and start-up, please read and clearly understand all the documents relating to this equipment (professional use only).

THE PICTURES AND DRAWINGS ARE NON CONTRACTUAL. WE RESERVE THE RIGHT TO MAKE CHANGES WITHOUT PRIOR NOTICE.

SAMES KREMLIN SAS
13, chemin de Malacher
38 240 - MEYLAN - France
☎ *: 33 (0)4 76 41 60 60*

www.sames-kremlin.com

1. DESCRIPTION

- Stainless steel pump
- Low maintenance and ease of use
- Suction valve with large passage and 1" suction rod

Recommended for :

- Supplying one or several spray guns
- Water-based paints whose viscosity is lower than 10 000mPa/s

2. TECHNICAL FEATURES

Motor type 2000-4
Pump body type .....C100 WB
Theorical pressure ratio .....….....40/1

Wetted parts :
Hard chrome stainless steel,
Stainless steel, Carbide, Polyacetale.

Tigthness packings :
Upper, fixed : Polyfluid + PTFE G + PU
Lower, mobile : GT

Air motor stroke	100 mm	4"
Air motor section	200 cm2	31 sq.in
Hydraulic section	5 cm2	0.8 sq.in
Delivery per cycle	100 cc	3.5 oz
Number of cycle	10 per liter	28 per gal
Fluid delivery (30 cycles).	3 l	0.8 USgal
Maximum air operating pressure	6 bar	88 psi
Maximum discharge pressure	240 bar	3 480 psi
Weighted sound pressure (LAeq)	78.2 dBa*	78.2 dBa*
Maximum operating temperature	60° C	140° F
Weight	22 kg	49 Lbs

* ***Test conditions - Noise level :***
- *Test duration : 30 s,*
- *Motor air pressure : 6 bar,*
- *Material used : water,*
- *Flow rate : Pump adjusted at 20 cycles/minute*

▪ FITTINGS

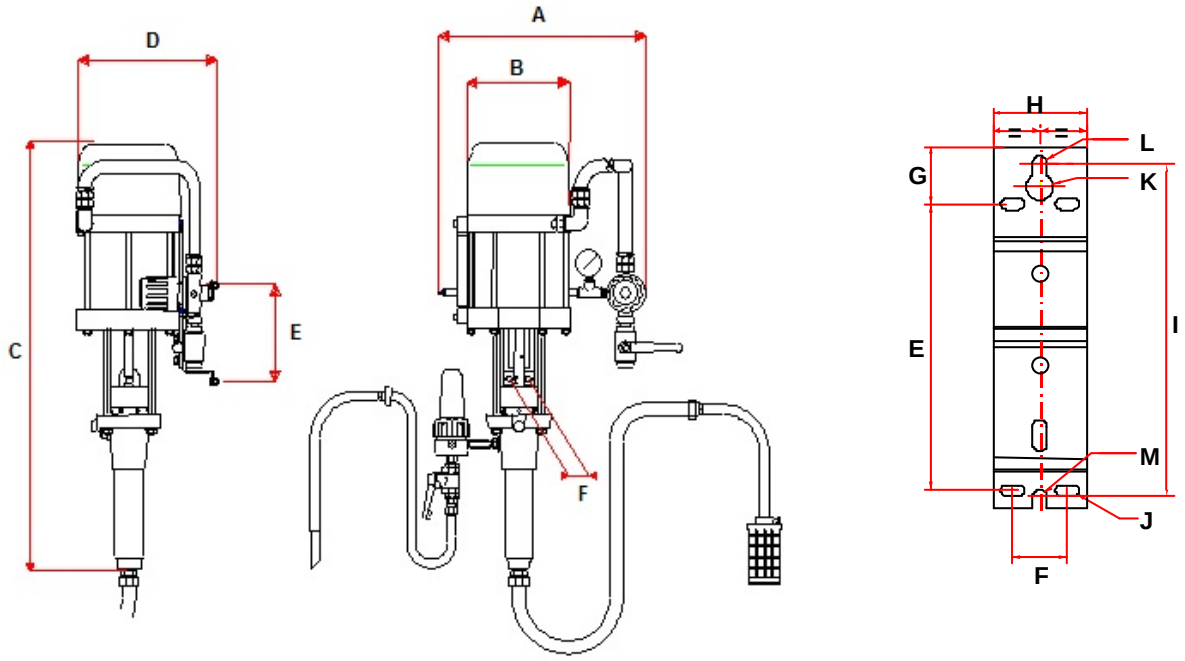
		Bare pump	Pump with equipment
Air	Inlet	Female 3/4 BSP	Female 3/4 BSP (air supply)
Material	Inlet	Female 1" BSP	Male 1"
	Outlet	Female 3/8 NPS	Male 3/4 JIC / # 8 JIC (Filter outlet)

▪ HOSES WITH FITTINGS

Pump air supply hose (minimum ID for a 5m / 16.5 ft length) : ∅ 16 mm / 5/8"
AIRLESS fluid hose (between pump fluid outlet and spray gun) : ∅ 9.52 mm / 3/8" ID

- **DIMENSIONS**

Ind.	mm	"	Ind.	mm	"	Ind.	mm	"	Ind.	mm	"
A	400	15.75	B	220	8.7	C	920	36.2	D	280	11
E	182	7.2	F	35	1.38	G	36.5	1.43	H	60	2.36
I	211.5	8.3	J	Ø 7x15	Ø 0.27 x 0.6	K	Ø 17	Ø 0.67	L	Ø 9	Ø 0.35
M	Ø 9	Ø 0.35									

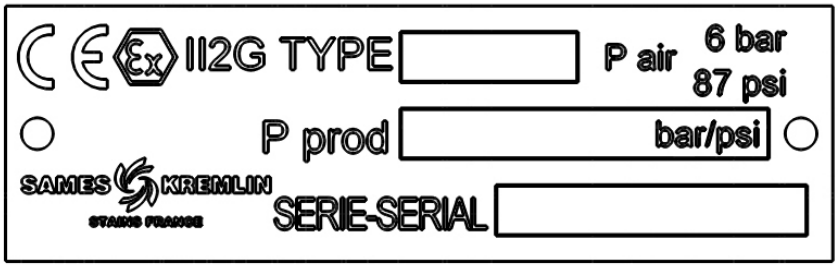


3. INSTALLATION

The pumps are designed to be installed in a spray booth.

- **DESCRIPTION OF THE LABEL MARKING**

Marking in accordance with the ATEX regulation

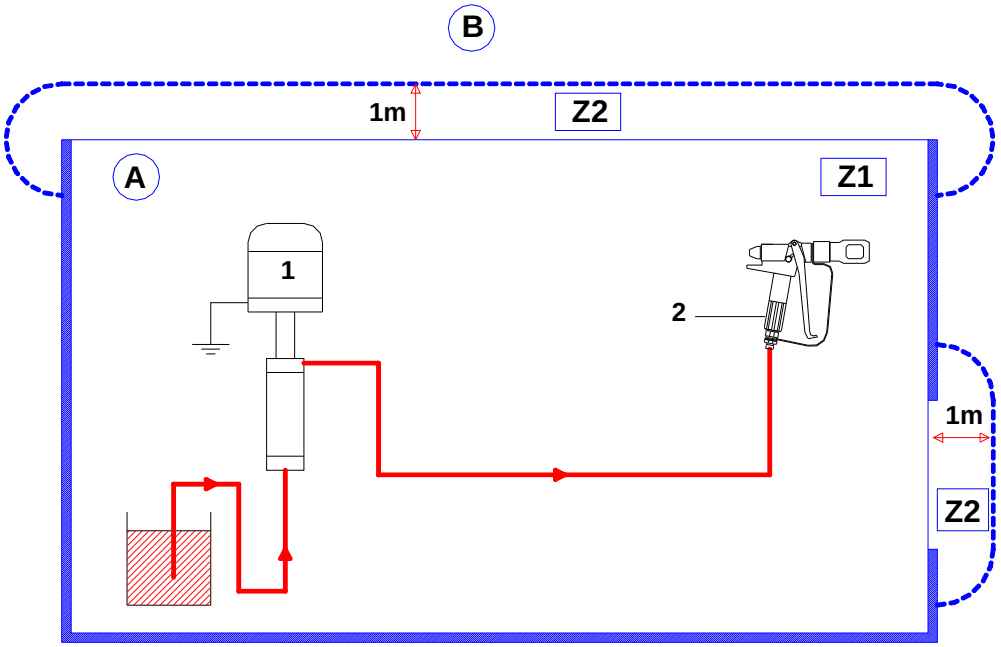


SAMES KREMLIN STAINS FRANCE	Name and address of the manufacturer
TYPE xx	Pump model
CE II 2 G	**CE** : European conformity **:** For use in explosive area **II** : group II **2** : class 2 **G** : gas Surface equipment meant to an area where explosive atmospheres due to gas, vapours, mists are liable to appear from time to time in usual operating.
P prod : xx bar / xx psi	Maximum fluid pressure at the pump outlet
P air : 6 bar / 87 psi	Air supply maximum pressure of the pump motor
Serie / Serial	Number given by SAMES KREMLIN. The 2 first numbers indicate the manufacturing year.

- **TEMPERATURE CLASS**

Temperature class	Maximum surface temperature
T1	315.1°C / 599.2°F

▪ INSTALLATION INSTRUCTIONS



Ind.	Description
A	Explosive area area 1 (Z1) or area 2 (Z2) : spray booth
B	Non explosive area

Ind.	Description
1	Pump
2	Spray gun

The 1 m / 39.37" distance indicated in these diagrams is given for information purposes only and hold harmless to SAMES KREMLIN. The user is responsible for the extraction and conditioning of the painting area where the equipment is used, for working conditions conditions (refer to EN 60079-10 standard). The 1 m / 39.37" distance may be modified if trials carried out by the user deem this necessary.

NB: Choose the appropriate pump to ensure that the working pressure supplied is suitable for the selected gun.